

Optimization of Artificial Siderophores as ^{68}Ga -Complexed PET Tracers for In Vivo Imaging of Bacterial Infections

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Cite This: *J. Med. Chem.* 2021, 64, 12359–12378

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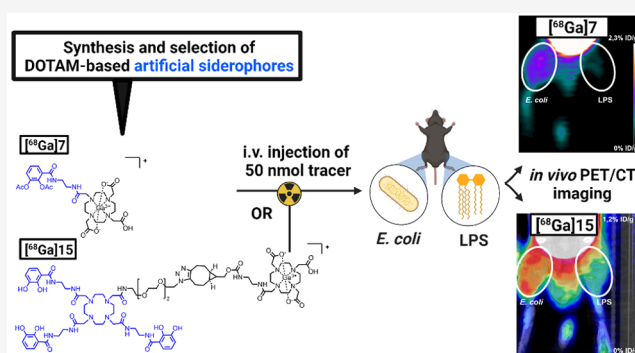
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ABSTRACT: The diagnosis of bacterial infections at deep body sites benefits from noninvasive imaging of molecular probes that can be traced by positron emission tomography (PET). We specifically labeled bacteria by targeting their iron transport system with artificial siderophores. The cyclen-based probes contain different binding sites for iron and the PET nuclide gallium-68. A panel of 11 siderophores with different iron coordination numbers and geometries was synthesized in up to 8 steps, and candidates with the best siderophore potential were selected by a growth recovery assay. The probes $[^{68}\text{Ga}]7$ and $[^{68}\text{Ga}]15$ were found to be suitable for PET imaging based on their radiochemical yield, radiochemical purity, and complex stability in vitro and in vivo. Both showed significant uptake in mice infected with *Escherichia coli* and were able to discern infection from lipopolysaccharide-triggered, sterile inflammation. The study qualifies cyclen-based artificial siderophores as readily accessible scaffolds for the in vivo imaging of bacteria.



INTRODUCTION

Infections with pathogenic bacteria are a cause of high morbidity and mortality and therefore constitute a major threat for human health.¹ This situation is exacerbated by the rise of antimicrobial resistance, rendering established treatments ineffective, while the pipeline of novel, resistance-breaking antibiotics remains thin.^{2,3} Today's diagnosis of bacterial infections is based on clinical symptoms and the analysis of biofluids, typically blood or urine, using microbiological, genetic, and mass spectrometric techniques. However, the analysis of biofluids struggles to detect early-stage infections at deep body sites (e.g., heart, brain, or medical implants) that are hardly accessible for sampling. For such cases, noninvasive imaging techniques with molecular probes that localize bacterial infections bear the potential to improve diagnostic capabilities significantly, as outlined by recent reviews in this and other journals.^{4–6} In fact, infection imaging of vulnerable patient populations (e.g., following cancer chemotherapy or organ transplantation) has already become clinical practice, and it is mostly based on the detection of $[^{18}\text{F}]$ fluorodeoxyglucose (FDG) by positron emission tomography (PET). Because FDG is taken up by all metabolically active cells, the tracer has low specificity and cannot distinguish between sterile inflammation and infection.^{7,8} Therefore, some alternative approaches to identify bacteria-specific PET tracers have been pursued recently. For example, white blood cells or antibodies could be labeled ^{67}Ga , $^{99\text{m}}\text{Tc}$, or ^{111}In and have been

successfully applied in the imaging of osteomyelitis or prosthetic joint infections.⁹ One strategy is to employ ^{18}F -labeled carbohydrates that are internalized by transporters not expressed in eukaryotes.^{10–19} Also, essential bacterial metabolites have been converted to radioactive imaging probes.²⁰ In a different approach, antibiotic drugs or human antimicrobial defense peptides served as the scaffold for PET-probes.^{21–24} Recently, D- $[^{11}\text{C}]$ glutamine could specifically discriminate live *Escherichia coli* and MRSA in dual-infection murine myositis model versus sterile inflammation caused by heat-killed bacteria.²⁵

A third strategy, pursued in this study, is to utilize the active iron transport systems of bacteria for a selective and pronounced uptake of the probe. To cover their continued demand for iron ions, bacteria synthesize small molecular weight iron chelators, the so-called siderophores (greek: *sidero* = iron and *phoros* = carrier), that are secreted to the environment and actively internalized by bacterial outer membrane receptors, once loaded with iron.²⁶ Because Ga^{3+} ions exhibit similar coordination properties to Fe^{3+} ions,

Received: June 11, 2021

Published: August 9, 2021



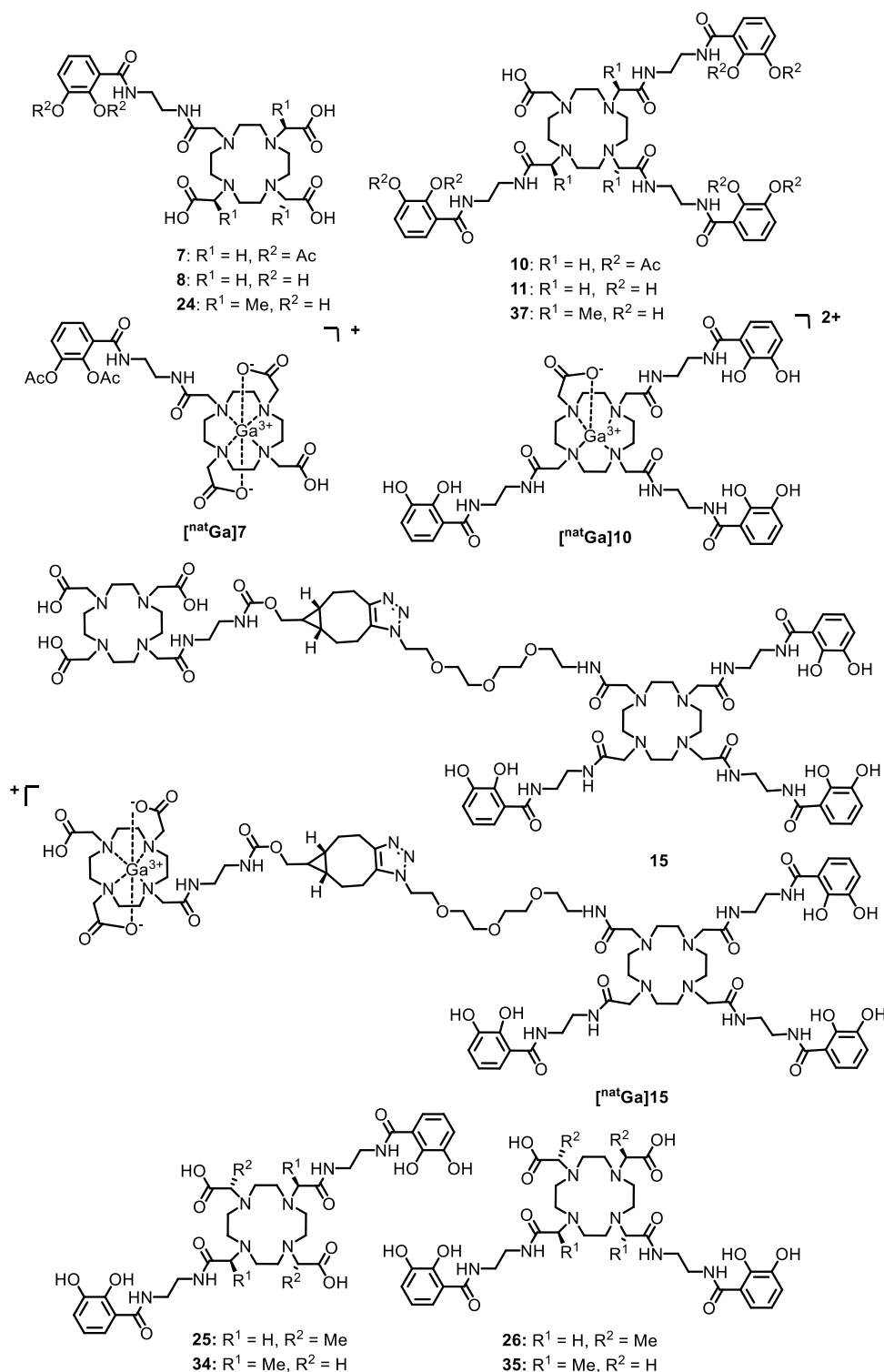


Figure 1. Structures of artificial siderophores investigated in this study.

siderophore-based imaging probes have been proposed, which are loaded with the positron emitter gallium-68 instead of iron.⁴ First, *in vivo* studies have been conducted to image the fungus *Aspergillus fumigatus* with [⁶⁸Ga]triacetyl fusarine and ferrioxamine derivatives,^{27,28} or *Pseudomonas aeruginosa* with gallium-68 complexed pyoverdine.²⁹ Lately, a ⁶⁸Ga-labeled version of the clinically used antidote desferrioxamine (Desferal, DFO-B) has been repurposed in an acute murine myositis model to image Gram-positive and Gram-negative

bacteria *in vivo*.³⁰ Of note, siderophores have been widely employed as Trojan horses, transporting a broad range of payloads efficiently into bacterial cells.³¹ The success of this concept has been underlined by the approval of the first siderophore-coupled antibiotic cefiderocol (Fetroja) in 2019.³² While the above-mentioned studies use the iron binding site of a natural siderophore to incorporate the PET tracer, we envisaged to (i) design bifunctional compounds with two separate binding sites for iron and the radionuclide and to (ii)

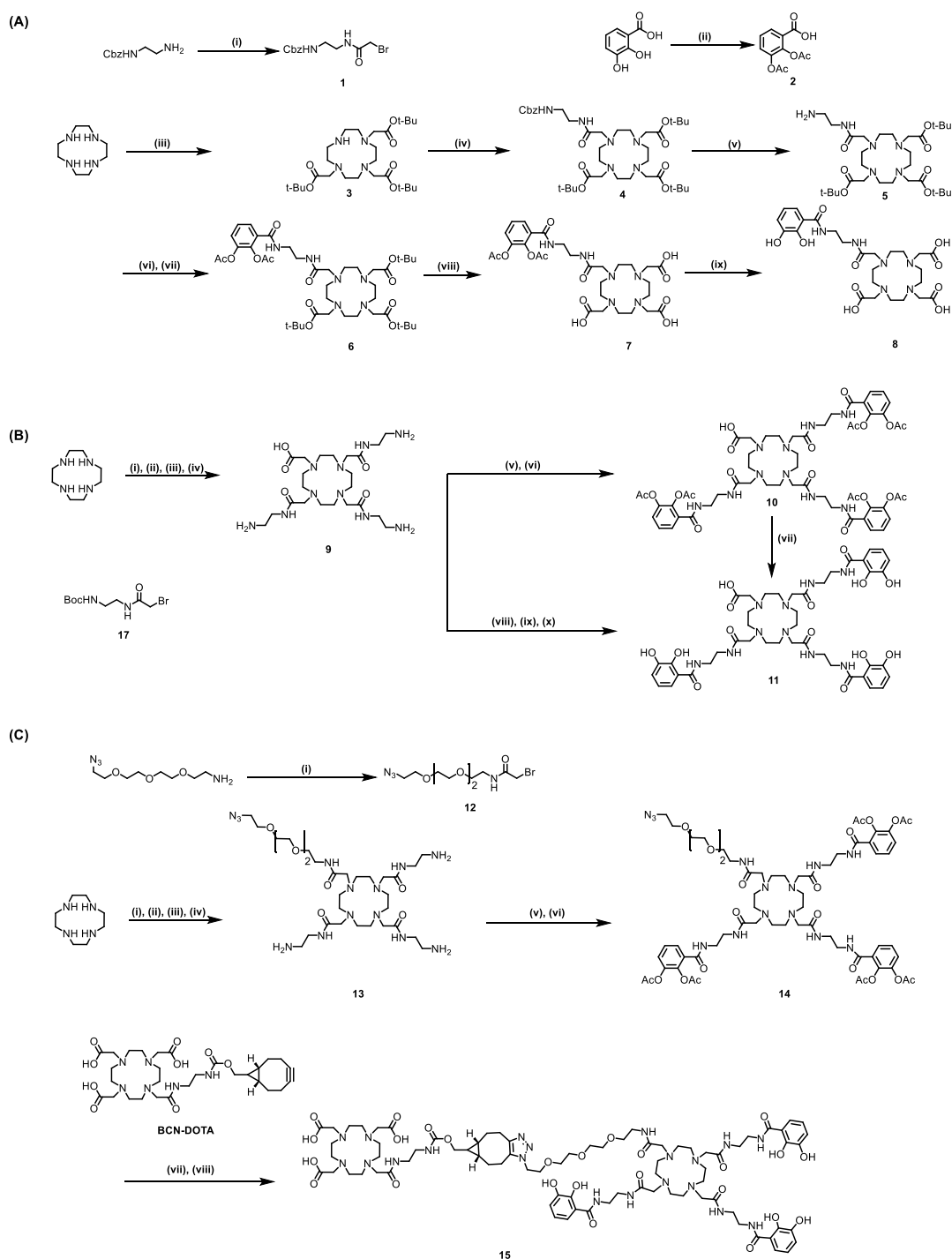


Figure 2. Synthesis of siderophore-based PET imaging agents. (A) Synthesis of precursors **7** and **8** from cyclen: (i) bromoacetyl bromide, K_2CO_3 , DCM/ H_2O (1:1), 3 h, 21 °C, and 87%; (ii) Ac_2O , DMAP, Et_3N , THF, 5 h, 29 °C, and 86%; (iii) t -Bu 2-bromoacetate, NaOAc, DMA, 20 h, 23 °C, and quant.; (iv) **1**, K_2CO_3 , MeCN, 1 h, 22 °C, and 63%; (v) 0.1 mol % Pd/C, H_2 , MeOH, 1 h, 22 °C, and 92%; (vi) **2**, oxalylchloride, DCM/DMF, 1 h, and 0–22 °C; (vii) $KHCO_3$, H_2O /1,4-dioxane, 0.5 h, 23 °C, and 30%; (viii) 50% TFA, DCM/AcOH, 25 h, 23 °C (1:1), and 20%; and (ix) 20% DIPEA in MeOH, 1 h, 22 °C, and 60%. (B) Synthesis of precursors **10** and **11** from cyclen: (i) **17**, NaOAc, DMA, 20 h, and 21 °C; (ii) benzyl-2-bromo-acetate, K_2CO_3 , MeCN, 22 h, and 23 °C; (iii) 25% TFA, DCM, 3 h, and 24 °C; (iv) 0.1 mol % Pd/C, H_2 , MeOH, 2 h, 21 °C, and 99% within four steps; (v) **2**, oxalylchloride, DCM/DMF, 1 h, and 0–20 °C; (vi) $KHCO_3$, H_2O /1,4-dioxane, 0.5–1 h, 0–20 °C, and 35% within two steps; (vii) 20% DIPEA, MeOH, 4 h, 25 °C, and quant.; (viii) 2,3-bis(benzyloxy)benzoic acid, oxalylchloride, DCM/DMF, 1 h, and 0–20 °C; (ix) $KHCO_3$, H_2O /1,4-dioxane, 0.5–1 h, and 0–20 °C; (x) 0.1 mol % Pd/C, H_2 , MeOH, 2 h, 21 °C, and 10% within three steps. (C) Synthesis of precursor **15** from cyclen: (i) bromoacetyl bromide, K_2CO_3 , DCM/ H_2O (1:1), 3 h, 0–25 °C, and 91%; (ii) **17**, NaOAc, DMA, 20 h, and 21 °C; (iii) **12**, K_2CO_3 , MeCN, 22 h, and 23 °C; (iv) 25% TFA, DCM, 3 h, 24 °C, and quant. within four steps; (v) **2**, oxalylchloride, DCM/DMF, 1 h, and 0–20 °C; and (vi) $KHCO_3$, H_2O /1,4-dioxane, 0.5–1 h, 0–20 °C, and 39% within two steps. (vii) 20% DIPEA, MeOH, 2 h, and 25 °C; (viii) BCN-DOTA, MeOH/DMSO, 1× PBS, 25 °C, and 80% over two steps.

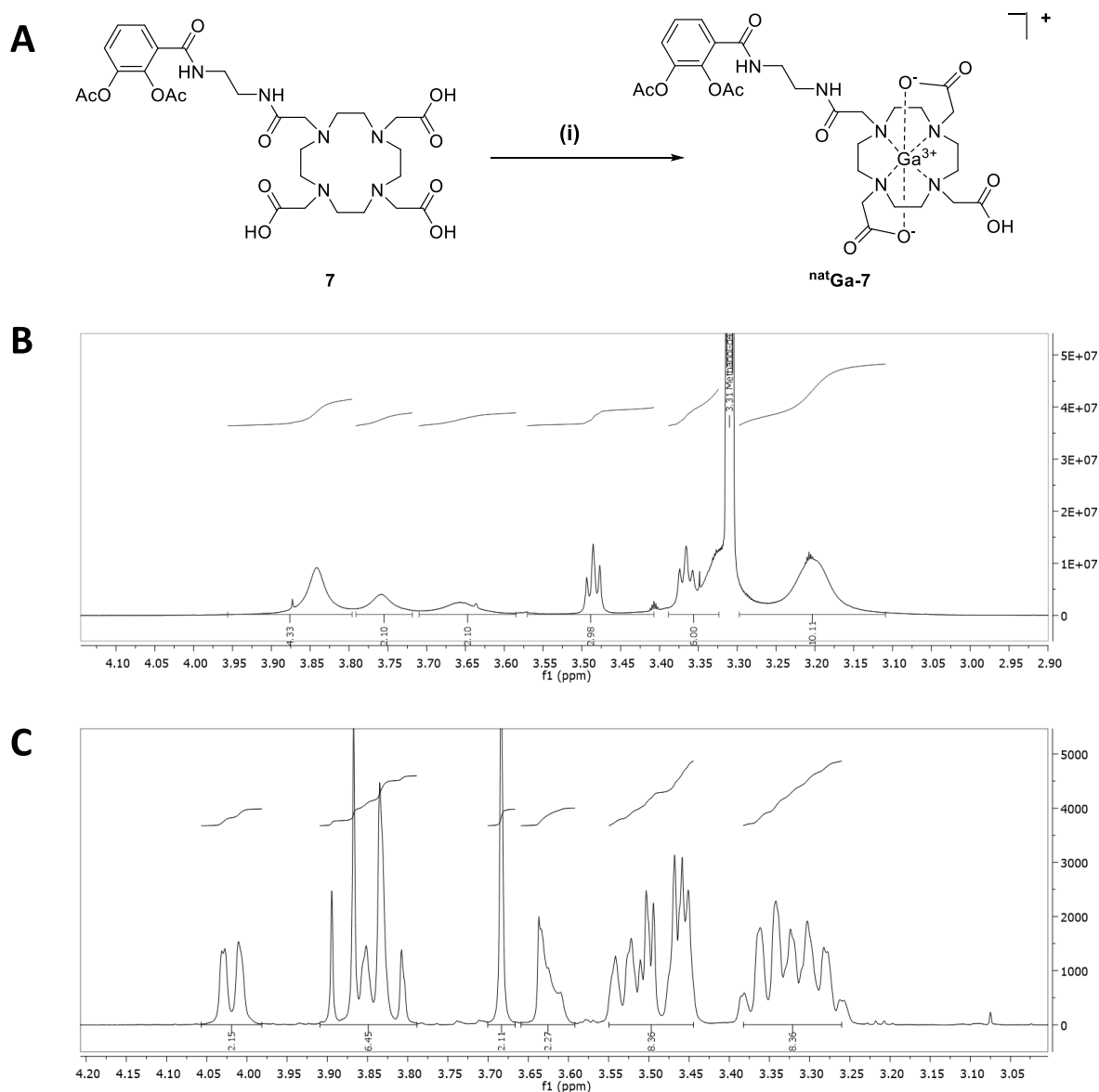


Figure 3. Formation of the “cold” Ga-complex ^{nat}Ga -**7**. (A) Reaction conditions: (i) GaCl_3 , 0.5 M NaOAc buffer, $\text{pH } 4.5$, 95°C , 10 min , and 84% . (B) ^1H NMR spectrum of **7** in the alkyl region (3.0–4.1 ppm) of the cyclen ring. (C) Characteristic reorganization of the ^1H NMR spectrum after of Ga^{3+} incorporation to yield complex ^{nat}Ga -**7**.

employ a non-natural siderophore analogue that is potentially accepted by a broad range of bacteria. This decoupling of tracer binding and uptake allows us to optimize both functions independently. In a previous study, we have qualified artificial siderophores based on the cyclen scaffold as suited to accommodate two metals, label a broad range of bacteria, and detect infections in mice using optical imaging with tagged fluorophores.³³ While our previous probes were confined to cellular and small animal imaging, the current study reports a crucial step toward translation of the probes, that is, their optimization to PET tracers for the imaging of large species including humans.

RESULTS AND DISCUSSION

Synthesis of Cyclen-Based Siderophore Analogues.

We aimed to use the versatile cyclen scaffold to attach catecholate units for Fe^{3+} chelation and at the same time complex a Ga^{3+} ion via the cyclen core itself as a PET imaging

tracer. In our original design,³³ cyclen was functionalized to a tetrapodal 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic amide (DOTAM) to accommodate the metal for imaging.³⁴ However, the reaction times for Ga^{3+} incorporation were in the range of hours, which is incompatible with radiochemical synthesis and positron emitter half-life. Because the rates of metal incorporation are much higher for 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA)-based cores with free carboxylic acid moieties,³⁵ we systematically varied the number of amide-linked catechols (for Fe-complexation) versus number of carboxylates (for Ga-complexation) from 1:3 to 2:2 to 3:1 (Figure 1). In addition, the use of one DOTA and one DOTAM core that are conjugated to each other would enable a 3:3 constellation; that is, a scaffold with three gallium-68 complexing carboxylates is linked to a scaffold with three iron complexing catechol units. In order to facilitate Ga-complex formation from DOTAM moieties, α -methyl substituents, which should exert a Thorpe–Ingold effect and

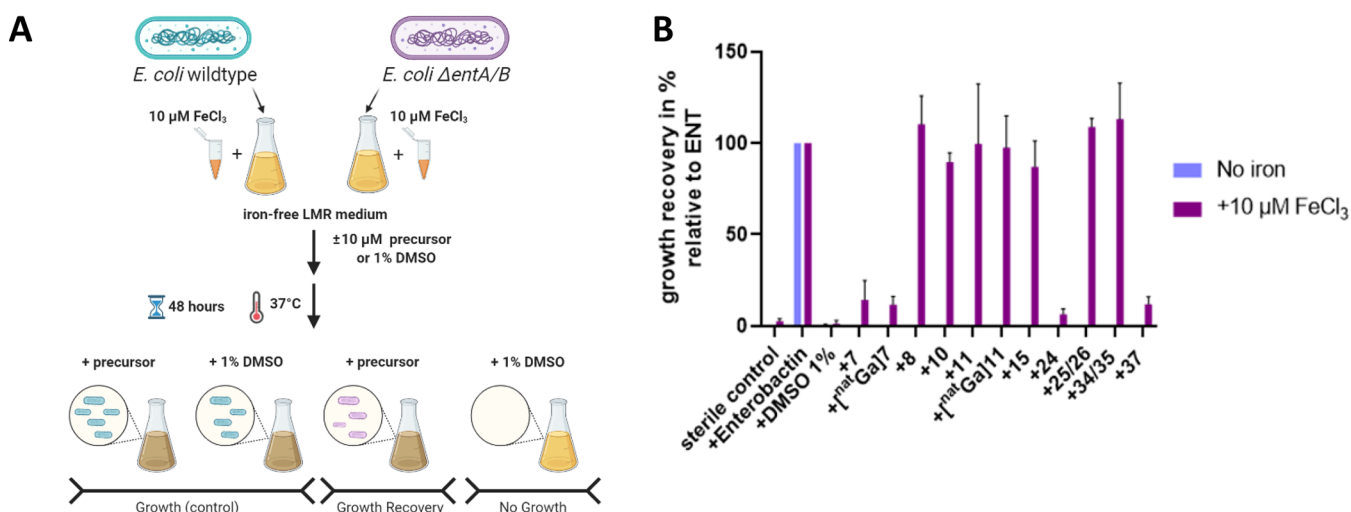


Figure 4. Growth recovery assay in the siderophore-deficient *E. coli* mutant. (A) The principle of growth recovery assay created using biorender and (B) the growth recovery in the ENT-deficient strain *E. coli* Δ entA in the presence of 10 μ M compound \pm 10 μ M FeCl₃ were assessed after incubation for 48 h at 37 °C by OD_{600nm} measurement in a plate reader. Bacteria were either grown in iron-depleted (no iron) or 10 μ M FeCl₃-supplemented, phosphate-buffered LMR medium ($n = 3$). The growth relative to ENT is plotted; error bars correspond to \pm standard deviation (SD).

reduce the bite angle at the cyclen core, were introduced as well.³⁶ The catechol units, representing bidentate iron binders, were partly masked as acetylated prodrugs, which are activated in situ in a cellular environment in order to prevent permanent inactivation of the catechol by enzymatic alkylation and to facilitate ⁶⁸Ga-complex formation.³⁷

Starting from cyclen, we made use of optimized reaction conditions, which can yield each a specific substitution pattern from a mono- to a tri-substituted core, respectively (Figure 2). The metal-free ligands—referred to as “precursors”—were obtained by slow, sequential addition of the appropriate equivalents of alkyl bromide and base in acetonitrile with near to complete conversion and high purity. Depending on the choice of the initial substitution reaction, this strategy led to 1:3 or 3:1 catechol/carboxylate ratios. The synthesis of mono-catechol siderophore analogues started with the reaction of cyclen and *tert*-butyl bromoacetate to yield 3 (Figure 2A). The tri-substituted cyclen 3 was used as a crude product and reacted with the linker 1 under basic conditions to attach the fourth arm in 55% yield over two steps. Subsequently free amine 5 could be afforded after hydrogenolysis of the Cbz protecting group with Pd/C under a H₂ atmosphere in 92% yield. The primary amine of 5 was reacted with the in situ generated acid chloride of 2 in a two-phase Schotten–Baumann reaction to the desired amide 6 in 30% yield, which was subsequently deprotected with 50% trifluoroacetic acid (TFA)/AcOH to afford the acetylated mono-catechol 7. The free catechol 8 was then obtained by transacetylation with 20% DIPEA in MeOH.

In order to obtain tris-catechol siderophores, cyclen was reacted first with the bromoacetamide 17 and subsequently with benzyl 2-bromoacetate under basic conditions, followed by a Boc group removal/hydrogenation sequence (Figure 2B). In this manner, intermediate 9 was obtained within four steps. The amine 9 was reacted with the freshly prepared acid chloride of 2 in a Schotten–Baumann reaction to afford the acetylated precursor 10 in 32% isolated yield within six synthetic steps. A similar sequence with 9 and the acid chloride of 2,3-bis(benzyloxy)benzoic acid, followed by hydrogenolysis,

yielded precursor 11 with free catechols. This compound could also be obtained by transacetylation of 10 with 20% DIPEA in MeOH in a 31% overall yield within seven synthetic steps. The two *cis*- and *trans*-substituted di-catecholates 34 and 35 were obtained as an inseparable mixture by similar reaction sequences; the same was true for the regioisomers 25 and 26 that were α -methylated at the free carboxylic acids (Supporting Information, Figures S1 and S2).

The synthesis of the DOTA tris-catechol conjugate 15, offering three carboxylates and three catechols, was commenced by reacting 2-(2-(2-(2-azidoethoxy)ethoxy)ethoxy)ethyl-1-amine with bromoacetyl bromide to afford linker 12 (Figure 2C). Cyclen and secondary bromides 17 and 12 were employed in a similar three-step sequence as shown above to afford 13. The DOTAM 13 and the freshly prepared acid chloride of 2 yielded siderophore 14 in 36% yield within six steps. Transacetylation of 14 with 20% DIPEA in MeOH followed by strain-promoted azide–alkyne cycloaddition (SPAAC) with commercial BCN-DOTA yielded DOTA tris-catechol precursor 15 in 26% overall yield over nine synthetic steps.

Gallium Complexation. The ability of the cyclen-based siderophores to complex gallium ions was tested with the mono-catecholate 7, the tris-catecholate 11, and the DOTA tris-catechol 15. Using a 0.5 M NaOAc buffer and GaCl₃, “cold” Ga-complexes could be readily prepared on a single-digit milligram scale at 95–100 °C in 10 min and yields of 18–84% (Figure 3A). The ¹H NMR spectra of 7, 11, and 15 were featured by a much better resolution in the region of 3.0–4.1 ppm upon introduction of the Ga³⁺ cation due to the metal loading into the cyclen moiety (Figures 3B, S3, and S4). According to previous studies, the metal-DOTA complex formation is a two-step process.³⁸ Initially, a reversible adduct (the so-called type I complex) forms. Protonation/deprotonation reactions at the carboxylic acid groups and macrocycle nitrogen protons then result in the slow conversion to a highly stable type II complex that is featured by a full coordination of the metal.^{39,40} The rate of metal-DOTA complexation is higher at an elevated temperature or with more flexible macrocycles

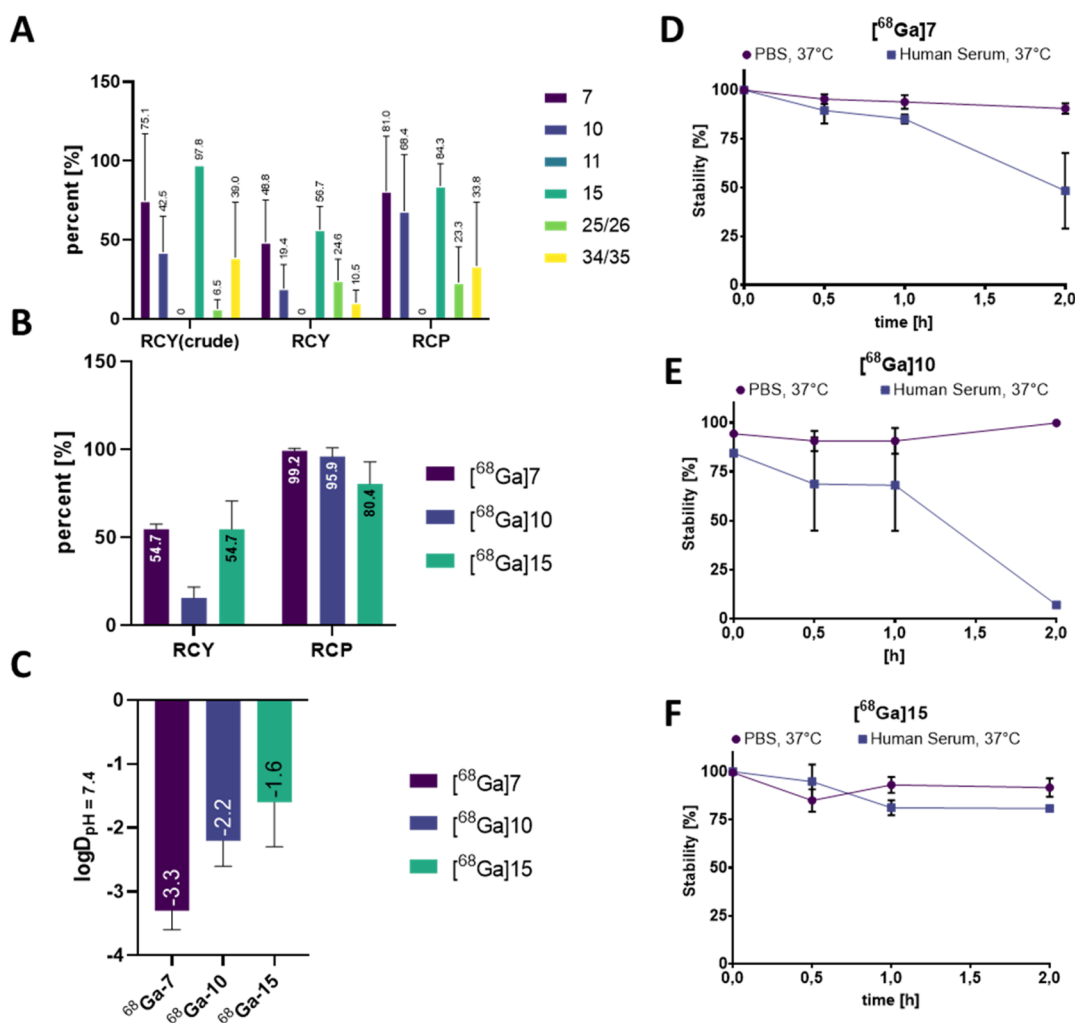


Figure 5. Radiochemical and physicochemical parameters and stability of ⁶⁸Ga-complexes. (A) The radiochemical yield of the crude product determined from an aliquot of the reaction solution [RCY (crude), RCY, and RCP of siderophores manually complexed with [⁶⁸Ga] are shown, min. *n* = 3, error bars indicate ± SD]. (B) RCP and RCY for automated radiochemical synthesis of [⁶⁸Ga]7, [⁶⁸Ga]10, and [⁶⁸Ga]15 on an automatic synthesis module with 30 nmol precursor, min. *n* = 3, error bars indicate ± SD. (C) log *D*_{7.4} values were determined in an octanol/water system, min. *n* = 3, error bars indicate ± SD. (D–F) Stability data of [⁶⁸Ga]7, [⁶⁸Ga]10, and [⁶⁸Ga]15 in PBS (pH = 7.4) and human serum at 37 °C detected by radio-HPLC runs in intervals of 30 min and subsequent integration of the respective peaks, min. *n* = 3, error bars indicate ± SD. Acetylated and deacetylated forms are both considered.

because the exchange rate between conformational isomers increases.^{35,41} Deprotonation associated with gallium complexation leads to two evident effects in the ¹H NMR spectra: (1) higher chemical shift values due to a deshielding effect for the methylene ¹Hs close in space to the central Ga cation and (2) a ¹H-signal split related to a fixation of the apparently fluxional DOTA unit into a rigid or semi-rigid complex. The affected protons become magnetically nonequivalent because of a defined complexation status,³⁹ which leads to the resolved H NMR peak pattern shown in Figures 3B, S3, and S4.

Growth Recovery Capabilities of Cyclen-Based Siderophore Analogues. Next, we tested whether the artificial siderophores were able to enter bacterial cells in free as well as in the Ga³⁺-complexed form. For this purpose, a surrogate assay that measured the compound-mediated delivery of iron into bacteria based on growth recovery was applied (Figure 4A).³³ The *ΔentA* and *ΔentB* mutants of *E. coli* BW25113, which cannot biosynthesize their endogenous siderophore enterobactin (ENT), were unable to grow under iron-depleted conditions as well as under Fe³⁺-supplemented conditions

[Figures 4B and S5A, dimethyl sulfoxide (DMSO) control]. Because these strains are reliant on exogenous siderophores to grow under iron-limited conditions, the exogenous addition of the natural siderophore ENT (10 μM) restored the growth of the *E. coli ΔentA* and *ΔentB* mutants. Remarkably, also the supplementation of DOTAM-based siderophore analogues (10 μM) fully rescued the growth in 7 out of 11 cases for both mutant strains. The most efficient growth recovery was observed for the DOTA tris-catechol 15, as well as the tris-catechol 10 and 11. Also, the di-catechols 25/26 and 34/35 were able to relieve iron deficiency. In contrast, the mono-catechols were generally less potent. Interestingly, [^{nat}Ga]11 was also accepted as a siderophore and exhibited a potency that was comparable to the uncomplexed analogue 11. A less pronounced but still measurable growth recovery can also be found for the mono-catechols 7 and [⁶⁹Ga]7. The deacetylated mono-catechol 8 was found to be more efficient than 7 in the *E. coli ΔentA* mutant. The effect of α-methyl substituents can be assessed by comparing the methylated mono-catechol 8 with its unmethylated congener 24. Likewise, the methylated

tris-catechol **37** can be compared to the unmethylated **10**. In both cases, the methyl-substitution led to an impairment of growth recovery, indicating a decreased uptake of the complexes. In sum, these results demonstrate that the cyclen-based probes can shuttle Fe^{3+} into the bacterial cell, indicating their internalization, even when they are loaded with a Ga^{3+} cation.

The growth recovery data from the pyochelin and pyoverdine-deficient *P. aeruginosa* strain $\Delta\text{pvdD } \Delta\text{pchE-F}$ showed that the exogenous addition of DOTAM-based siderophore analogues could relieve iron deficiency to an extent that was comparable to that of the natural siderophore pyoverdine (Figure S5B). A significant increase in efficiency compared to its result in the *E. coli* mutants was observed for compound **7**. Compounds **8**, **10**, and **15** were found to exhibit retained activity in the *P. aeruginosa* mutant. The similar efficiency across two bacterial species is encouraging for the applicability of our probes.

With a readout after 48 h, the growth recovery assay mimics the long-term iron supply into bacteria. An in vivo PET scan with a gallium-68 ($t_{1/2} = 67.71 \text{ min}^{42}$) complexed tracer takes about 60 min and is rather short in comparison. In vitro uptake experiments during similar timeframes with radiolabeled siderophore analogues would resemble the in vivo setup more closely, and an estimation of the maximum and minimum tracer uptake could be gained by comparing wild-type and siderophore-deficient strains. Those studies will be important for a future candidate selection.

According to the literature, the release mechanism of ferric iron from siderophores is siderophore and species dependent.⁴³ The release can occur in the periplasm or cytoplasm, and it is mediated either by intracellular Fe-siderophore reductases or by Fe-siderophore hydrolases.^{44,45} For example, the tris-catechol siderophore ENT is degraded via a lactone cleavage by esterases such as Fes or IroD in the cytoplasm, followed by the reduction of Fe(III) to Fe(II).⁴⁶ The mechanism for artificial DOTAM siderophores is unknown. Given that they lack a hydrolysable backbone, we assume that the release is mediated either by metal reduction or by the metabolism of the catechol units. The mono- and di-catechol siderophores with a weaker binding affinities and redox potentials are easily amenable to ligand exchanges as well as reductions.

Chemical Stability and Cytotoxicity. The chemical stability of the Ga^{3+} -free precursors **7**, **8**, **24**, **11**, **37**, and **34/35** was measured in phosphate-buffered saline (PBS) at 37 °C over a period from 24 to 96 h by liquid chromatography (LC)/ultraviolet (UV)/mass spectrometry (MS) (see Figure S6). All compounds showed a stability of at least 60% over 4 h under the given conditions, which are deemed as sufficient for PET measurements (Figure S6A). For prodrugs, the acetyl group stability gradually declined, and no acetylated compound could be detected after 24 h (Figure S6B), which is in accordance with previously published data.³³ The cellular cytotoxicity of Ga^{3+} -free precursors **7**, **8**, **11**, **15**, **24**, **25/26**, **34/35**, and **37** as well as Ga^{3+} -complexed siderophores $[\text{natGa}]7$ and $[\text{natGa}]10$ was tested in the five eukaryotic cell lines L929, A549, KB-3-1, MCF-7, and FS4-LTM. All compounds were classified as noncytotoxic up to concentrations of 100 μM (Table S1).

Radiochemical Synthesis. Representative mono-, di-, and tris-catecholates (**7**, **25/26**, **34/35**, **10**, **11**, and **15**) that induced growth recovery, exhibited good stability in PBS, and showed no cytotoxic effects were selected for radiochemical labeling with gallium-68. For manual labeling, 30–50 nmol

precursor was mixed with unprocessed gallium-68 chloride. The complexation process was assessed by (i) radiochemical yield of the crude product determined from an aliquot of the reaction solution by high-performance liquid chromatography (HPLC) [radiochemical yield (RCY) (crude)], (ii) the RCY of the purified tracer, defined as the amount of activity (decay corrected) in the product expressed as the percentage (%) of the related starting activity, and (iii) the radiochemical purity (RCP), defined as the proportion of the total radioactivity in the sample which is present as the desired radiolabeled species.⁴⁷ The precursor **15** reached the highest values for RCY (crude) (97.8%), RCP (84.3%), and RCY (56.7%), followed by the mono-catechol **7** and the tris-catechol **10** (Figure 5A). Interestingly, **11** demonstrated dramatically decreased RCY (crude) and RCP compared to the acetylated prodrug **10**. Likewise, the complexation of **8** with “cold” gallium ions was less efficient than that of **7** (data not shown). Stable complexes with ENT mimics such as TREN-CAM (tripodal ENT analogue-catecholate coordinating moieties), which resisted transchelation even with 1000-fold excess of desferrioxamine, provide evidence for the gallium-68 complexing ability of catechols.⁴⁸ In contrast to these compounds, our siderophore analogues exhibit two chelation centers—at the catechol units and at the cyclen moiety. Therefore, we introduced transient masking groups (acetyl) at the catechols to facilitate the rapid formation of stable gallium-68 complexes at the cyclen unit. The significantly higher RCY for $[\text{natGa}]10$ compared to the deacetylated tracer $[\text{natGa}]11$ supports this assumption. Because a fast complexation is imperative due to the short half-life of gallium-68, the precursor **11** was deselected. In contrast, **15** with a spatially separated DOTA moiety achieved high RCY (crude), RCP, and RCY without acetylated groups. The di-catecholates **25/26** and **34/35** had rather low RCPs and RCYs. Because **25/26** and **34/35** had the additional drawback of being regioisomeric mixtures, the di-catecholates were no longer pursued. Thus, we conclude that the spatial separation of an optimal ^{68}Ga -chelator (DOTA) from the iron-chelating DOTAM siderophore facilitates the formation of stable ^{68}Ga -complexes. Based on the radiochemical data, the three siderophores **7**, **10**, and **15** were selected for further studies.

The radiochemical synthesis of $[\text{natGa}]7$, $[\text{natGa}]10$, and $[\text{natGa}]15$ was first optimized manually regarding the EtOH content, heating time, pH value, and purification cartridges (Table S2 in the Supporting Information). Based on the manual procedure, the precursors were complexed on an automated synthesis module to minimize radioactive exposure and standardize the complexation conditions and the corresponding RCP/RCY for in vivo studies (Figure 5B). **7** (30 nmol) could be labeled within 8 min and purified via a ^{18}C light cartridge, while precursor **15** was labeled within 6 min and purified via a HLB light cartridge. Precursor **10** needed 25 min of synthesis time. The longer time might be attributed to the presence of only one free carboxylate in the cyclen and increased sterical hindrance by the side groups. The highest RCYs were afforded by $[\text{natGa}]15$ and $[\text{natGa}]7$, while $[\text{natGa}]7$ reached the highest purity. The molar activity ranged between 2.6 and 18.3 $\text{GBq}/\mu\text{mol}$ (70.3–495.8 $\text{mCi}/\mu\text{mol}$) for $[\text{natGa}]15$, 2.9–7.6 $\text{GBq}/\mu\text{mol}$ (78.2–206.3 $\text{mCi}/\mu\text{mol}$) for $[\text{natGa}]7$, and 0.6–1.4 $\text{GBq}/\mu\text{mol}$ (16.7–38.7 $\text{mCi}/\mu\text{mol}$) for $[\text{natGa}]10$. The lipophilicity of all the three ^{68}Ga -complexed tracers was determined in an octanol/water matrix, with $[\text{natGa}]7$ being the most hydrophilic ($\log D = -3.3$) and

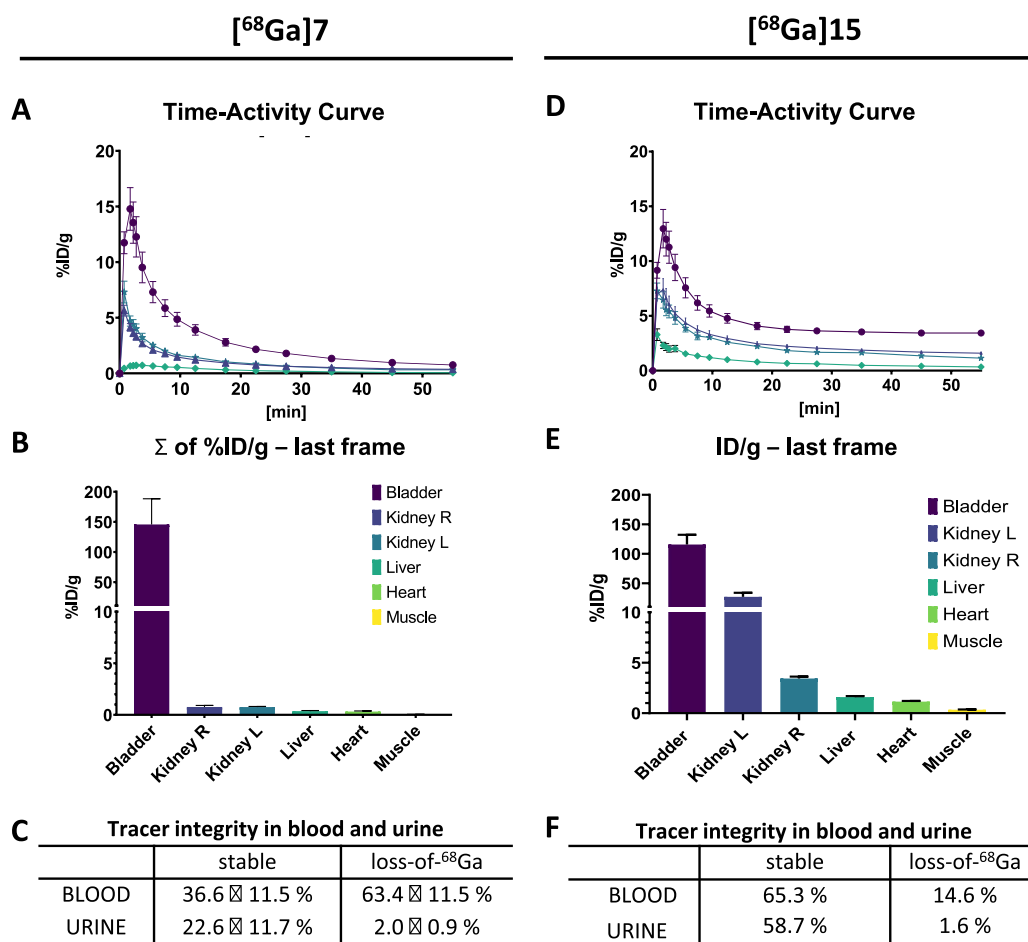


Figure 6. Biodistribution of [⁶⁸Ga]7 [left side, (A–C)] and [⁶⁸Ga]15 [right side, (D–E)] in male C57Bl/6N mice over 60 min of dynamic PET imaging. (A + D) Representative time activity curves (TAC) display the biodistribution of [⁶⁸Ga]7 or [⁶⁸Ga]15 tracers for six organs (left and right kidney, bladder, liver, heart, and muscle) in the course of 1 h of dynamic PET/CT imaging ($n = 6$, error bars indicate \pm SD). Detailed graphs showing all 32 frames can be found in Figures S9 and S10. In (B + E), the % injected dose/organ weight during the last time frame (50–60 min) of dynamic PET/CT scan (% ID/g), is plotted, $n = 6$, error bars indicate \pm SD. (C + F) Tracer integrity and formation of hydrophilic metabolites in blood and urine samples (each $n = 6$, error calculated as \pm SD) after 60 min of dynamic PET/CT scan determined by radio-HPLC measurements.

[⁶⁸Ga]15 notably more lipophilic ($\log D = -1.6$, Figure 5C). The stability of the radiotracers in PBS and in human serum at 37 °C was evaluated by radio chromatograms directly after synthesis for 2 h (Figures S4–F and S7). As found for the uncomplexed precursors, all the three compounds were >80% stable in PBS for 2 h. However, [⁶⁸Ga]7 and [⁶⁸Ga]10 displayed some instability in the serum: For [⁶⁸Ga]7, $19.1 \pm 6.2\%$ gallium-68 were released after 2 h of incubation. Moreover, the tracer deacetylated, resulting in $58.9 \pm 22.0\%$ deacetylated [⁶⁸Ga]7 within 2 h. [⁶⁸Ga]10 ($91.4 \pm 1.8\%$) was deacetylated in the serum after 2 h. Stepwise enzymatic deacetylation in human serum, and hence release of the free catechol moieties of both complexes over the course of 2 h, was accompanied by a shift to smaller (more polar) retention times (see Figure S7A,C, right), corresponding to the conversion of the prodrug to the active drug. As [⁶⁸Ga]15 did not bear any acetyl groups, deacetylated metabolites were not observed, but a more lipophilic metabolite was formed after 2 h (see Figure S7B). Still, $80.8 \pm 0.8\%$ [⁶⁸Ga]15 remained stable for more than 2 h in the serum.

While [⁶⁸Ga]15 displayed high RCY and tracer stability compared to other bacteria-specific PET tracers,^{12,18,25,27,29,30} [⁶⁸Ga]7 could be further improved by either installing a fourth carboxylate donor group or instead a smaller NOTA chelator

to form more stable gallium-68 complexes.⁴⁹ Free catechol-assisted trans-chelation or hydrolysis was successfully masked by the introduction of transient protection groups. Deacetylation of the catechol moieties occurred over ca. 6 h in PBS (pH 7.4), as shown in Figure S6B and in a previous study.^{33,50} However, the stability and radio HPLC data of [⁶⁸Ga]7 (Figures 5 and S7) suggest a more rapid reaction to the free catechol in blood than in PBS. Therefore, alternative masking groups with higher stability, for example, sialylethers or acetals, could be evaluated with respect to species-specific higher hydrolase activities.⁵¹

Biodistribution Studies in Mice. The biodistribution properties of [⁶⁸Ga]7, [⁶⁸Ga]10, and [⁶⁸Ga]15 were tested in healthy, male C57BL/6N mice ($n = 6$ per tracer). For this purpose, 12.8 ± 2 MBq (0.35 ± 0.05 mCi) [⁶⁸Ga]7, 10.8 ± 1.6 MBq (0.3 ± 0.04 mCi) [⁶⁸Ga]15, or 10.7 ± 1.5 MBq (0.29 ± 0.04 mCi) [⁶⁸Ga]10 were administered via a catheter in the lateral tail vein [intravenous (iv) injection]. The tracer accumulation was monitored over 60 min by dynamic PET/Computed Tomography (CT) scans in 32 frames. [⁶⁸Ga]7 exhibited almost exclusively renal clearance with low blood pool retention and fast clearance from examined organs (Figure 6A). In the last frame, unspecific tracer uptake in the healthy muscle tissue was negligible ($0.05 \pm 0.01\%$ ID/g,

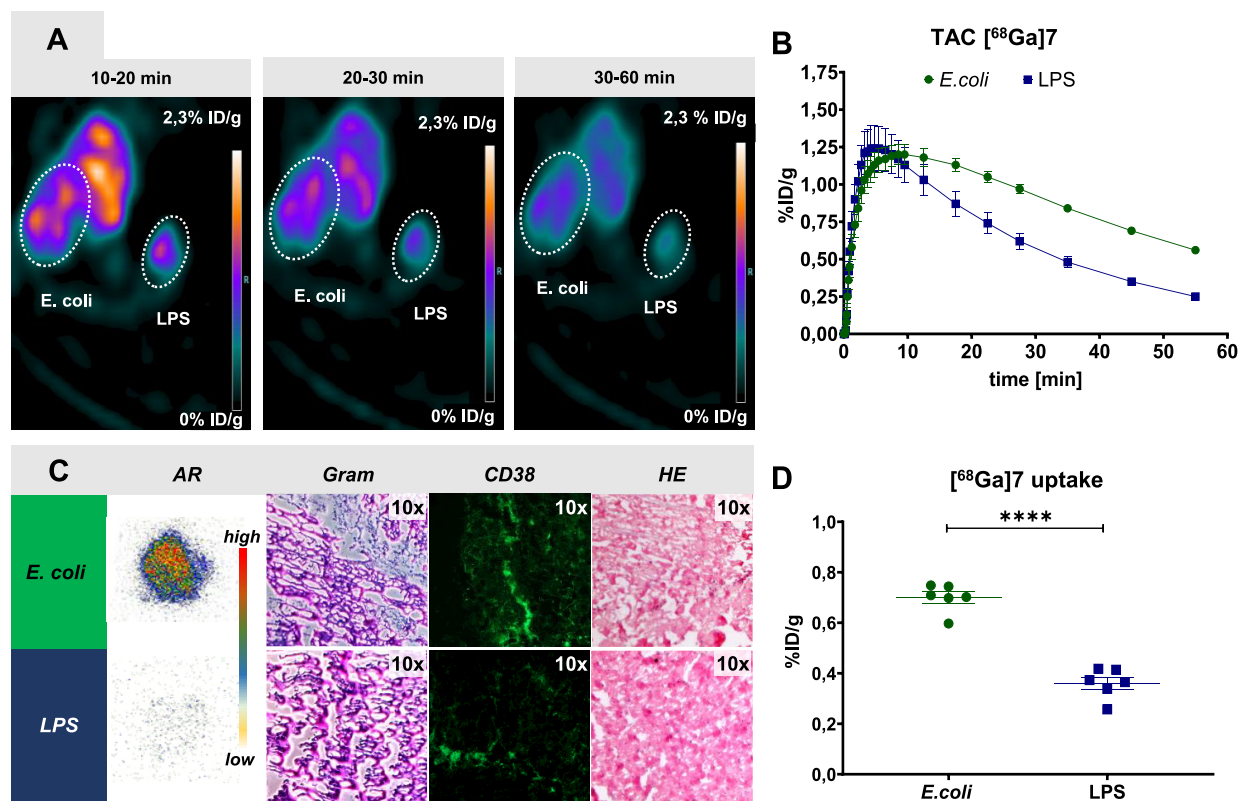


Figure 7. In vivo PET imaging in mice infected with *E. coli* with $[^{68}\text{Ga}]7$. (A) 3.0×10^7 CFUs *E. coli* (ATCC47076) was administered *i.m.* into the left leg, and $27 \mu\text{g}$ of LPS was administered *i.m.* into the right leg 24 h before imaging ($n = 6$ animals, male C57Bl/6N mice). $[^{68}\text{Ga}]7$ was prepared directly prior to the imaging experiment and injected *iv* into the tail vein. Dynamic PET scans were performed for 60 min using a micro PET/CT (transaxial view displayed, further data, and video compilation are given in the Supporting Information). (B) TAC of decay-corrected $[^{68}\text{Ga}]7$, error bars are \pm SD. (C) Dissected *M. gastrocnemius* after 60 min of PET/CT scan were imaged by autoradiography (AR), underwent Gram staining for bacteria (blue areas), immune histology with an anti-CD38 antibody (CD38) for macrophages (green fluorescence), and hematoxylin and eosin stain for cells and tissue. The upper row shows the images of the *E. coli*-infected left muscle, while the lower row shows the images of the LPS-injected right muscle. (D) The accumulated dose % ID/g of $[^{68}\text{Ga}]7$ over the course of the last 30 min of dynamic PET/CT scans was 1.9-fold higher in *E. coli*-infected compared to LPS-injected muscles (****: p -value < 0.0001).

Figure 6B). $[^{68}\text{Ga}]15$ showed a similar kinetic compared to $[^{68}\text{Ga}]7$, that is, a rapid, mainly renal clearance and a low blood pool retention, but exhibited a higher liver accumulation (Figure 6D), correlating well with its higher lipophilicity. The uptake into healthy muscle amounted to $0.34 \pm 0.05\%$ ID/g (Figure 6E). $[^{68}\text{Ga}]10$ was excreted via the kidneys and liver but showed a higher background activity in blood, with longer average retention periods in the respective imaged organs (Figure S8). The nonspecific uptake of $[^{68}\text{Ga}]10$ in healthy muscle during the last 10 min of imaging amounted to $0.5 \pm 0.09\%$ ID/g.

Only $36.6 \pm 11.5\%$ of $[^{68}\text{Ga}]7$ could be detected in blood after 1 h of imaging, as $63.4\% \pm 11.5\%$ hydrophilic metabolites were formed instead. In urine, the tracer was mainly detected in its deacetylated, active form (ca. 75.4%), with a highly hydrophilic metabolite amounting to $2.0 \pm 0.9\%$ and the acetylated intact $[^{68}\text{Ga}]7$ to $22.6 \pm 11.7\%$ (Figure 6C). Stable $[^{68}\text{Ga}]15$ was detected in blood as well as in urine, while the formation of metabolites was higher in blood (14.6%) than in urine (1.6%). Only $1.3 \pm 1.5\%$ acetylated and mostly deacetylated ($95.4 \pm 3.5\%$) $[^{68}\text{Ga}]10$ could be detected in blood. The tracer was detected in urine in a relative quantity of $42.1\% \pm 35.1\%$, accompanied by formation of metabolites that accounted for $29.8 \pm 25.1\%$ (Figure S8). Moreover, $[^{68}\text{Ga}]10$ seems to exhibit a loss of gallium-68, since an increased liver uptake and the highest unspecific uptake in healthy muscle

were observed, which indicate transmetalation with transferrin in blood.⁵² Based on the poor radiochemical yield and unspecific blood pool retention, $[^{68}\text{Ga}]10$ was not considered for the subsequent infection model.

PET/CT Imaging of *E. Coli* Infected Muscle versus Sterile Inflamed Muscle in Mice. The best suited tracers $[^{68}\text{Ga}]7$ and $[^{68}\text{Ga}]15$ were tested in an in vivo infection model. In order to evaluate whether the tracers could differentiate between a bacterial infection and a sterile inflammation, 3×10^7 CFU of *E. coli* were injected into the *Musculus gastrocnemius* of the left leg, and $27 \mu\text{g}$ of lipopolysaccharide (LPS) was injected into the right leg in male C57BL/6N mice. LPS induced a sterile inflammatory reaction, which should not be detectable by tracers that specifically visualize bacteria. Twenty hours after this challenge, 11.6 ± 0.8 MBq (0.31 ± 0.02 mCi) $[^{68}\text{Ga}]15$ ($n = 8$) or 11.8 ± 1.5 MBq (0.32 ± 0.04 mCi) $[^{68}\text{Ga}]7$ ($n = 6$) were injected *iv*, respectively, and dynamic PET scans were acquired.

$[^{68}\text{Ga}]7$ showed a rapid clearance in the infection setting, as already observed in an uninfected mice. A higher uptake of the tracer into the substantially enlarged infected muscle compared to the inflamed muscle was evident by visual inspection of the PET scan (Figure 7A and Supporting Information Video S1). The tracer accumulated rapidly in both legs within the first 10 min, but the subsequent decrease was faster in the sterile inflamed muscle (Figure 7B).

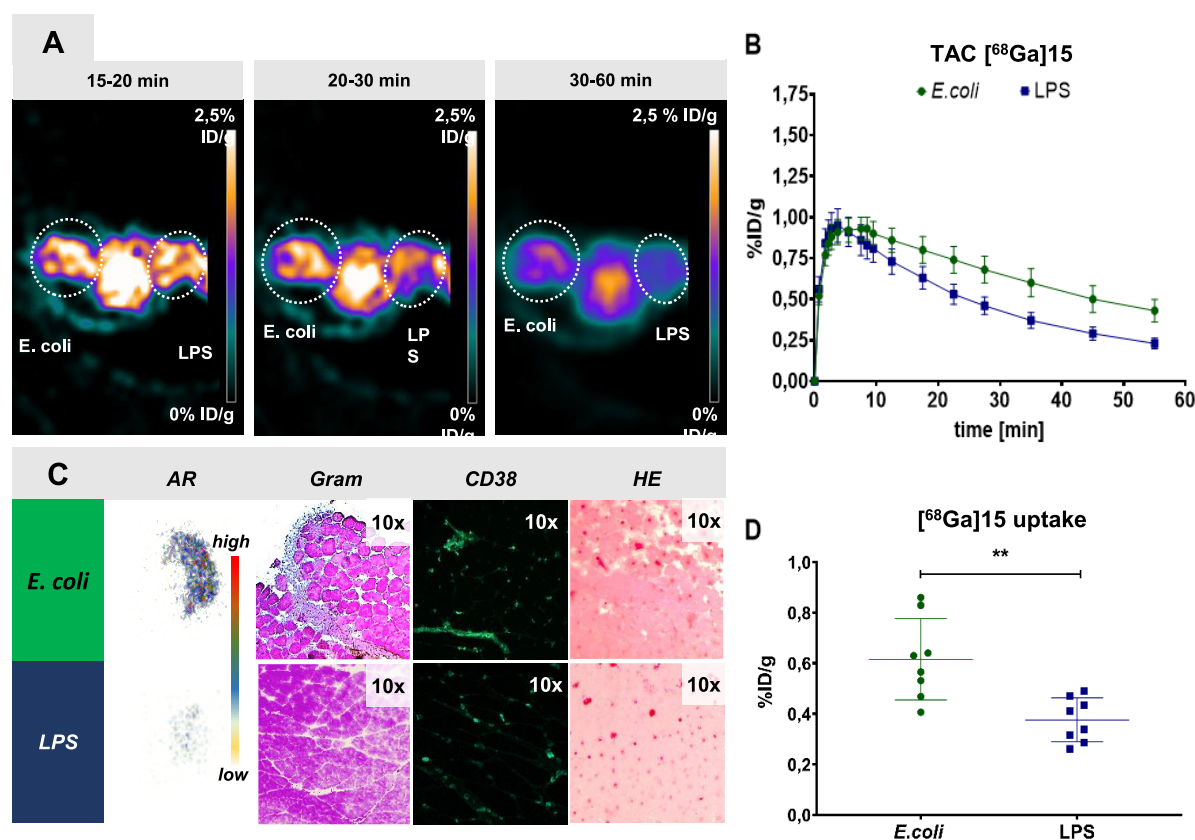


Figure 8. In vivo PET imaging in mice infected with *E. coli* with $[^{68}\text{Ga}]15$. (A) 2.2×10^7 CFU *E. coli* were administered *i.m.* into the left leg and 27 μg LPS was administered *i.m.* into the right leg 24 h before imaging ($n = 8$ animals, male C57Bl/6N mice). $[^{68}\text{Ga}]15$ was prepared directly prior to the imaging experiment and injected *iv* into the tail vein. Dynamic PET scans were performed for 60 min using a micro-PET/CT (transaxial view displayed, further data, and video compilation are given in the Supporting Information). (B) TAC of decay-corrected $[^{68}\text{Ga}]15$, error bars are \pm SD. (C) Dissected *M. gastrocnemius* after 60 min of PET/CT scan were imaged by autoradiography, underwent Gram staining for bacteria (blue areas), immune histology with an anti-CD38 antibody (CD38) for macrophages (green fluorescence), and hematoxylin and eosin stain for cells and tissue. The upper row shows images of the *E. coli* infected left muscle, while the lower row shows images of the LPS-injected right muscle. (D) The accumulated dose % ID/g of $[^{68}\text{Ga}]15$ over the course of the last 30 min of dynamic PET/CT scans was 1.7-fold higher in *E. coli* infected compared to LPS-injected muscles (**: p -value < 0.0035).

Semi-quantitative analysis, based on the sum of regions of interest of the last half hour of dynamic PET scan, showed an increased uptake of $[^{68}\text{Ga}]7$ into the infected muscle of $0.67 \pm 0.05\%$ ID/g in comparison to the sterile inflamed muscle ($0.36 \pm 0.06\%$ ID/g uptake, $p < 0.0001$; Figure 7D). The accumulated dose % ID/g is 11-fold higher in the infected muscle than in the healthy muscle (see Figure 6). This indicates that $[^{68}\text{Ga}]7$, despite its structural simplicity, can distinguish between bacterial infections, sterile inflammation, and healthy tissue *in vivo*. The autoradiographic examination of the dissected muscles confirmed the PET scan results, as an increased uptake of the tracer into the infected versus the inflamed muscle was clearly visible (Figure 7C). Furthermore, Gram staining of the dissected muscles confirmed the presence of bacteria in the infected muscle, whereas expectedly, no bacteria were detected in the sterile LPS inflammation. On the contrary, immune staining with an anti-CD38 antibody identified invasion of macrophages in both muscles (Figure 7C).

For the DOTA tris-catechol $[^{68}\text{Ga}]15$, tracer clearance in *E. coli*/LPS-challenged mice was as rapid as in noninfected animals. Similar to $[^{68}\text{Ga}]7$, an increased uptake into the infected muscle was visible 15 min after injection (Figure 8 and Supporting Information Video S2). A semi-quantitative

analysis of the last frame revealed that the uptake into the *E. coli*-infected muscle amounted to $0.51 \pm 0.18\%$ ID/g, 1.7-fold higher than into the sterile inflamed muscle ($0.30 \pm 0.09\%$ ID/g; $p = 0.035$; Figure 8D). The autoradiographic imaging of the dissected muscle also confirmed a higher uptake of $[^{68}\text{Ga}]15$ into the *E. coli* infected muscle (Figure 8C). In comparison to $[^{68}\text{Ga}]7$, a lower %ID/g over time could be accumulated, but a differentiation between infected and sterile inflamed muscle was possible. Autoradiographic images of the dissected muscles confirmed the PET/CT results and even showed a stronger difference between the infected muscle and the muscle with sterile LPS inflammation. Gram staining confirmed the presence of bacteria in the infected muscle, while no bacteria were detected in the sterile LPS inflammation. Expectedly, immune staining with an anti-CD38 antibody identified invasion of macrophages in both muscles.

The CD38-positive stains (Figures 7 and 8) figuratively depict the common response of the immune system (macrophage infiltration) to *E. coli* infection and sterile inflammation. In general, the bioavailability of free iron lies in the order of $\sim 10^{-18}$ M, that is, very low. Upon LPS-induced sterile inflammation, an iron anemic environment is observed at the injection site, with low Hb, even lower iron content in Hb and elevated levels of hepcidin.⁵³ An enrichment of siderophore

analogues at the inflammation site in the absence of bacteria would have to occur through unspecific host or immune cell uptake, but this was not indicated in the biodistribution studies (Figure 6). Moreover, the TonB-dependent siderophore uptake machinery is unique to prokaryotes, and active internalization by bacterial siderophore receptors occurs faster than unspecific uptake by host cells. Thus, the hypoferrinemia of nonsterile inflammation as well as the probe uptake mechanism all constitute advantages that contribute to the specificity of siderophore-based bacterial imaging probes.

An important point concerns the pathogen specificity and selectivity of the probes. Prokaryotes are able to hijack iron-bound siderophores synthesized by other pathogens as the so-called "xenosiderophores". An invading microbe expresses a manifold of heterologous and homologous, chelator-specific siderophore outer membrane receptors (OMRs) for the acquisition of iron from the most readily attainable source.⁵⁴ However, PET imaging with natural siderophores such as pyoverdine produced by *P. aeruginosa* was highly specific for this bacterial species and showed no accumulation in others.²⁹ The uptake of a gallium-68-labeled DFO-B tracer via hydroxamate OMRs (e.g., *FpvA*) into *P. aeruginosa* and *Staphylococcus aureus* was successful as expected but marginal in *E. coli* strains lacking the DFO-B transport machinery.³⁰ The siderophore analogues described herein target catechol-specific OMRs known to be expressed in *P. aeruginosa* (*PfeA*),⁵⁵ *E. coli*, and *Klebsiella pneumoniae* (*FepA*).^{56,57} Further studies indicate that other pathogens such as *S. aureus*, *Salmonella typhimurium* and *Yersinia enterocolitica* are also able to seize catechol-based xenosiderophores such as ENT for their iron supply.⁵⁸ The catecholate-based siderophores anchored on an artificial DOTAM scaffold was shown to label to a broad range of pathogens before.³³ This demonstrates its function as a xenosiderophore, and we hypothesize that simple artificial scaffolds may find broader acceptance compared to distinct natural siderophores such as pyoverdine. However, the specificity of the current probes [⁶⁸Ga]15 and [⁶⁸Ga]7 and also the variance among the isolates of a given species including defined, catecholate receptor-deficient strains, requires an experimental determination in future studies.

While the cyclen scaffold allows the versatile attachment of siderophore groups as well as additional effectors, it has disadvantages concerning tracer accommodation compared to NOTA-based chelators. First, DOTA-based chelators are considered too wide and thus reduce the thermodynamic stability of the formed complex, whereas NOTA chelators offer a better match for the small Ga³⁺ ion reflected in the 10-fold higher thermodynamic stability constant than DOTA.^{59–61} Due to the reduced complex stability, cyclen scaffolds run the risk of transmetalation leading to decreased RCY. Second, DOTA chelators exhibit slower complexation kinetics and accordingly require a higher temperature and elongated reaction times compared to NOTA complexes.⁶² In line with this, we could observe that more substitutes on the cyclen scaffold lead to a slower complex formation, reflected in the gained radiochemical yield and the elongated reaction time. Thus, an expansion of the concept to NOTA chelators might lead to further improved probes.

CONCLUSIONS

We have expanded the suite of applications for artificial, cyclen-based siderophores to PET imaging in order to enable the monitoring of infections in large animals. The compounds

were synthesized via robust and scalable synthetic pathways in up to eight steps in a modular manner and discriminated through a suite of chemical and biological assays (Figure S11). Notably, the compounds could simultaneously host a ⁶⁸Ga³⁺ for PET imaging in their cyclen core and still serve as efficient xenosiderophores in *E. coli*. A reduced number of catechols clearly led to lower growth recovery. However, two and even one catechol are capable of a growth recovery; this finding is in line with the fact that many siderophore–antibiotic conjugates employ a single bidentate iron-binding moiety to enhance their uptake.³¹ The α -methyl variants did neither improve bacterial growth recovery nor radiochemical labeling and therefore seems redundant in the scaffolds investigated here. For six selected precursors, manual and automated radiochemical synthesis procedures were established successfully to yield the respective ⁶⁸Ga-complexed PET tracers. Two bacteria-targeted PET tracers, [⁶⁸Ga]7 and [⁶⁸Ga]15, displayed favorable biodistribution and stability properties and could reliably distinguish *E. coli* infections from LPS-induced, sterile inflammation in mice. While active bacterial uptake should be superior in the DOTA tris-catechol [⁶⁸Ga]15, the ease of synthesis but also the imaging data speak for [⁶⁸Ga]7. These compounds expand the yet limited arsenal of molecular probes for bacterial imaging in large animals. In particular, we found that addressing the bacterial iron uptake system with non-natural, structurally rather simple siderophores is a viable and efficient strategy to visualize infections in vivo. Compared to previous siderophore-PET probes, the separation of iron and PET-tracer binding sites allows us to also accommodate other metal cations (e.g., ¹¹¹In or ⁶⁴Cu) that might fit less well into the siderophore binding site that was optimized for iron. The versatile scaffold, well-amenable to further modifications,^{34,63} allows us to fine-tune properties and/or to introduce additional functionalities such as an antibiologically active moiety to obtain full bacteria-targeted theranostics. Indeed, a structural optimization is indicated to further improve parameters such as tracer stability in vivo or enrichment in bacteria. The findings also pave the way for siderophore-based PET imaging in larger, nonrodent species.

EXPERIMENTAL SECTION

Chemical Synthesis. Chemical and reagents were purchased from commercial vendors (TCI, Carl Roth, Baker and Sigma-Aldrich), if not stated otherwise, and employed without further purification in the below synthetic procedures. For synthesis, solvents with purity grade 99.5%, extra dry, absolute, AcroSeal, Acros Organics were used. Work up procedures and purifications solvents were either HPLC or p. A. grade. Glassware was oven-dried prior to synthesis. Reaction progress was controlled by thin layer chromatography (TLC) or LC-coupled MS (LCMS). All compounds had purity $\geq 95\%$ as determined by high-performance LC (UV detection) and ¹H-/¹³C NMR analysis.

Benzyl(2-(2-bromoacetamido)ethyl)carbamate (1). According to a literature procedure from Ferreira, to a white suspension of *N*-Cbz-ethylendiamine (504 mg, 2.6 mmol, 1.0 equiv) in DCM (1 mL), a solution of K₂CO₃ (786 mg, 5.7 mmol, 2.2 equiv) in Milli-Q H₂O (4 mL) and a solution of bromoacetyl bromide (270 μ L, 3.1 mmol, 1.2 equiv) in DCM (4 mL) were added dropwise at 0 °C. The solution was stirred vigorously at 0 °C. The reaction was equilibrated to 21 °C and continuously stirred at 21 °C for 1 h. The phases were separated, and the organic phase was dried over Na₂SO₄ and concentrated in vacuo. The crude product **1** was obtained as a white solid and used without any further purification (715 mg, acc. to LCMS min. 96, 87%). ¹H NMR (500 MHz, CDCl₃): δ 7.36–7.28 (m, 7H), 5.11 (s, 2H), 5.05 (dd, *J* = 43.2, 18.1 Hz, 2H), 3.83 (s, 2H),

3.44–3.37 (m, 4H). ESI-HRMS: 1: $C_{12}H_{16}BrN_2O_3^+$ calcd $[M + H]^+$, 315.0346; measured $[M + H]^+$, 315.0337 ($\Delta = 0.9$ ppm).

2,3-Diacetoxybenzoic Acid (2). According to the modified literature procedure from Ferreira,³³ 2,3-dihydroxybenzoic acid (1.29 g, 8.4 mmol, 1.0 equiv) and DMAP (97 mg, 0.8 mmol, 0.1 equiv) were dissolved in tetrahydrofuran (THF) (25 mL). Then, tetraethylammonium (7.0 mL, 50.4 mmol, 6.0 equiv) and Ac_2O (2.4 mL, 25.2 mmol, 3.0 equiv) were added sequentially to the flask. After stirring for 4 h at 29 °C, the solvent was removed via rotary evaporation, and the residue was dissolved in $CHCl_3$ (50 mL) and washed with HCl (0.5 M, 2 × 50 mL). The organic phase was dried over Na_2SO_4 and the solvent was removed in vacuo. Product 2 was dried under high vacuum overnight and obtained as a crude, beige solid (1.73 g, 7.3 mmol, 86%). 1H NMR (500 MHz, $CDCl_3$): δ 7.98 (dd, $J = 9.4, 3.1$ Hz, 1H), 7.48–7.41 (dd, 1H, $J = 7.9$ Hz), 7.36 (t, $J = 10.2, 5.8$ Hz, 1H), 2.34 (s, 3H), 2.33 (d, $J = 4.3$ Hz, 3H). ESI-HRMS: 2: $C_{11}H_{10}O_6Na^+$ calcd $[M + Na]^+$, 261.0369; measured $[M + Na]^+$, 261.0371 ($\Delta = 0.2$ ppm).

Tri-tert-butyl 2,2',2''-(1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate (3). According to a literature procedure from Ferreira,³³ to a suspension of cyclen (104 mg, 0.6 mmol, 1.0 equiv) and NaOAc (159 mg, 1.9 mmol, 3.3 equiv) in DMA (0.8 mL), a solution of tert-butyl-bromoacetate (371 mg, 1.9 mmol, 3.3 equiv) in DMA (1.0 mL, 250 μ L/h) was added via a syringe pump. The reaction mixture was stirred for 18 h at 21 °C and a $KHCO_3$ solution (100 mL, 0.5 M in H_2O) was added. The two-phase mixture was extracted with DCM (3 × 50 mL). The combined organic extracts were washed with brine (100 mL) and dried over Na_2SO_4 , filtered, and concentrated in vacuo. The obtained clear oil 3 (302 mg, 0.58 mmol, 98%) was used without any further purification. 1H NMR (500 MHz, $MeCN-d_3$): δ 3.41–3.27 (m, 6H), 2.94 (m, 4H), 2.87–2.75 (m, 12H), 2.16 (br s, 1H), 1.45–1.43 (br s, 27H). ESI-HRMS: 3: $C_{26}H_{51}N_4O_6^+$ calcd $[M + H]^+$, 515.3802; measured $[M + H]^+$, 515.3820 ($\Delta = 1.8$ ppm).

Tri-tert-butyl-2,2',2''-(10-(2-(((benzyloxy)carbonyl)amino)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate (4). According to a literature procedure from Ferreira,³³ to a suspension of 3 (100 mg, 194 μ mol, 1.0 equiv) and K_2CO_3 (111 mg, 803 μ mol, 4.1 equiv) in MeCN (3 mL), a solution of 1 in MeCN (1 mL) was added. The reaction was stirred at 22 °C for 1.5 h, and the reaction progress was monitored by LCMS. The suspension was filtered, and the filtrate was concentrated to dryness to obtain a crude, yellow oil of 4 (170 mg), which was employed without further purification in the next step. 1H NMR (500 MHz, $MeCN-d_3$): δ 8.96 (s, 1H), 7.39–7.33 (m, 5H), 6.17 (s, 1H), 5.03 (s, 2H), 3.25–3.15 (m, 10H), 2.95 (m, 2H), 2.79 (dd, $J = 15.1, 5.6$ Hz, 8H), 2.64 (s, 4H), 2.48 (s, 4H), 1.45–1.40 (br s, 27H) ppm.

Tri-tert-butyl-2,2',2''-(10-(2-((2-aminoethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate (5). Compound 4 (145 mg, 194 μ mol, 1.0 equiv) was dissolved in anhydrous MeOH (0.5 mL), degassed with argon balloons, and Pd/C (6 mg, 57 μ mol, 0.3 equiv) was added under an argon atmosphere. Subsequently, H_2 -filled balloons were inserted into the reaction solution and the reaction was stirred for 2 h at 23 °C. Then, the catalyst was removed by filtration, the filtrate was concentrated to dryness via rotary evaporation, and crude product 5 was obtained as a yellow solid (112 mg, 182 μ mol, 92%), which was employed in the next step without further purification. 1H NMR (500 MHz, $MeOH-d_4$): δ 8.44 (s, 2H), 3.66 (d, $J = 9.2$ Hz, 6H), 3.59 (d, $J = 11.6$ Hz, 2H), 3.50 (t, $J = 6.0$ Hz, 2H), 3.06 (dd, $J = 13.6, 7.6$ Hz, 18H), 1.50 (br s, 27H) ppm. ESI-HRMS: 5: $C_{30}H_{59}N_6O_7^+$ calcd $[M + H]^+$, 615.4439; measured $[M + H]^+$, 615.4443 ($\Delta = 0.4$ ppm).

Tri-tert-butyl-2,2',2''-(10-(2-((2,3-diacetoxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate (6). According to a modified procedure from Ferreira³³ et al., high vacuum-dried 2 (27 mg, 115 μ mol, 1.1 equiv) was dissolved in anhydrous DCM/DMF (2/0.2 mL), and oxalylchloride was added at 0 °C (20 μ L, 230 μ mol, 2.2 equiv) slowly under an argon atmosphere. The resulting reaction was equilibrated to room temperature and continuously stirred for 2 h at

22 °C. The formation of acid chloride was tested via in situ formation of the corresponding methyl ester in anhydrous MeOH and visualization by TLC (PE/EtOAc—1:1). After completion, the solvent was removed, and the residue was dried under high vacuum for a minimum of 2 h or overnight at ambient temperature. Then, a solution of 5 (64 mg, 104 μ mol, 1.0 equiv) dissolved in $KHCO_3$ (1 M, 500 μ L, pH 8.5–9.0) was cooled to 0 °C before the acid chloride, dissolved in dry 1,4-dioxane (500 μ L), was added dropwise under vigorous stirring while the pH was monitored. After the addition, the reaction was continuously stirred for 30 min at 22 °C, and the solvent was removed by rotary evaporation (water bath maximum 30 °C). The residue was dissolved in MeCN/Milli-Q water, filtered over a syringe filter, and purified by RP-HPLC (C18 Phenomenex, 40 min gradient from 10 to 60% MeCN/ H_2O 1% AcOH). Product-containing fractions were identified by LCMS and compound 6 (29 mg, 35 μ mol, 33%), as well as the mono-acetylated product (5 mg, 6 μ mol, 6%) could be obtained as white solids. 1H NMR (700 MHz, $MeCN-d_3$): δ 7.54 (d, $J = 7.2$ Hz, 1H), 7.36–7.30 (m, 2H), 3.46 (m, 2H), 3.38 (m, 4H), 3.30 (m, 6H), 2.81 (m, 12H), 2.70 (m, 4H), 2.26 (t, $J = 3.6$ Hz, 6H), 1.43 (br s, 27H) ppm. ESI-HRMS: $C_{41}H_{67}N_6O_{12}^+$ calcd $[M + H]^+$, 835.4819; measured $[M + H]^+$, 835.4836 ($\Delta = 0.17$ ppm).

2,2',2''-(10-(2-((2,3-diacetoxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetic Acid (7). To a solution of 6 (22 mg, 26 μ mol, 1.0 equiv) in DCM (250 μ L) were added AcOH (99%, 250 μ L) and TFA (500 μ L) at 0 °C. The reaction was stirred for 25 h at 23 °C. The solvent was removed in vacuo, the residue was purified by RP-HPLC (C18 Phenomenex, 40 min gradient: 10–40% MeCN/ H_2O 1.0% AcOH), and compound 7 could be obtained as a white solid (4 mg, 6 μ mol, 23%). 1H NMR (700 MHz, $MeOH-d_4$): δ 7.58 (dd, $J = 7.5, 1.8$ Hz, 1H), 7.40–7.33 (m, 2H), 3.86 (m, 4H), 3.76 (m, 2H), 3.71–3.58 (m, 2H), 3.57–3.41 (m, 3H), 3.39–3.32 (m, 6H), 3.30–3.11 (m, 10H), 2.29 (s, 3H), 2.28 (s, 3H). ^{13}C NMR (176 MHz, $MeOH-d_4$): δ 170.0, 169.9, 168.4, 162.95, 162.7, 144.6, 141.78, 131.8, 127.6, 127.2, 127.0, 119.0, 117.3, 55.8, 40.2, 40.1, 20.5, 20.4. ESI-HRMS: 7: $C_{29}H_{43}N_6O_{12}^+$ calcd $[M + H]^+$, 667.2932; measured $[M + H]^+$, 667.2938 ($\Delta = 0.6$ ppm).

Gallium-2,2',2''-(10-(2-((2,3-diacetoxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate ($[^{nat}Ga]7$). Compound 7 (2.8 mg, 4.2 μ mol, 1.0 equiv) was dissolved in NaOAc buffer (0.5 M, pH = 4.5, 0.4 mL) and a solution of $^{nat}GaCl_3$ (3.7 mg, 21 μ mol, 5.0 equiv) in NaOAc buffer (0.2 mL) was added. The reaction was vortexed for 10 s and then heated to 95 °C for 10 min. Subsequently, $[^{nat}Ga]7$ was purified by RP-HPLC (C18 Phenomenex, 40 min gradient 10–30% MeCN/ H_2O , 1% AcOH) and could be obtained as a white solid (2.6 mg, 3.5 μ mol, 84%). 1H NMR (700 MHz, D_2O): δ 7.55–7.52 (m, 1H), 7.47–7.41 (m, 2H), 4.02–3.94 (m, 2H), 3.87–3.75 (m, 6H), 3.64 (s, 2H), 3.62–3.55 (m, 2H), 3.45 (ddd, $J = 30.3, 16.8, 9.5$ Hz, 8H), 3.34–3.22 (m, 8H), 2.34 (s, 3H), 2.32 (s, 3H) ppm. ^{13}C NMR (176 MHz, D_2O): δ 175.7, 173.4, 172.3, 171.8, 171.3, 168.5, 167.9, 142.3, 139.3, 129.6, 127.6, 126.4, 126.3, 71.3, 66.5, 62.3, 61.6, 59.3, 57.3, 57.1, 54.6, 54.4, 38.9, 38.2, 19.8, 19.0, 16.3 ppm. ESI-HRMS: $[^{nat}Ga]7$: $C_{29}H_{40}GaN_6O_{12}^+$ calcd $[M + H]^+$, 733.1953; measured $[M + H]^+$, 733.1962 ($\Delta = 0.9$ ppm).

2,2',2''-(10-(2-((2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetic Acid (8). To a solution of acetylated compound 7 (44 mg, 70 μ mol, 1.0 equiv) in anhydrous MeOH (0.8 mL), cooled to 0 °C, DIPEA (0.2 mL) was added, and the 20% solution was equilibrated to 22 °C and continuously stirred for 4 h. After removal of the solvent and purification by RP-HPLC (C18 Phenomenex, 40 min gradient: 0–20% MeCN/ H_2O 0.1% HCOOH) and lyophilization, product 8 could be obtained as a white solid (22 mg, 38 μ mol, 60%). 1H NMR (700 MHz, $MeOH-d_4$): δ 7.37 (dd, $J = 8.1, 1.4$ Hz, 1H), 6.91 (dd, $J = 7.8, 1.4$ Hz, 1H), 6.71 (t, $J = 8.0$ Hz, 1H), 3.75 (s, 4H), 3.59 (s, 2H), 3.55 (t, $J = 5.8$ Hz, 2H), 3.50–3.34 (m, 11H), 3.04 (d, $J = 29.9$ Hz, 8H) ppm. ^{13}C NMR (176 MHz, $MeOH-d_4$): δ 173.2, 171.1, 170.6, 168.6, 149.2, 145.9, 118.2, 118.1, 117.7, 115.3, 56.1, 55.6, 53.2, 51.1,

50.6, 48.9, 48.5, 38.7, 38.6 ppm. ESI-HRMS: 8: $C_{25}H_{39}N_6O_{10}^+$ calcd $[M + H]^+$, 583.2721; measured $[M + MeCN + H]^+$, 583.2713 ($\Delta = 0.8$ ppm). calcd $[M + 2H]^{2+}$, 292.1397; measured $[M + 2H]^{2+}$, 292.1402 ($\Delta = 0.5$ ppm).

Di-tert-butyl-((2,2'-(4-(2-((tert-butoxycarbonyl)amino)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)bis(acetyl))bis(azanediyl))bis(ethane-2,1-diyl)-dicarbamate (9a). To a suspension of cyclen (40 mg, 0.23 mmol, 1.0 equiv) and NaOAc (63 mg, 0.77 mmol, 3.3 equiv) in DMA (1 mL) was added a solution of 17 (215 mg, 0.77 mmol, 3.3 equiv) in DMA (1 mL) via a syringe pump (0.25 mL/h). The suspension was stirred for 20 h at 25 °C, and subsequently, a $KHCO_3$ solution was added, and the two-phase solution was extracted with DCM (3×100 mL). The combined organic extracts were dried over Na_2SO_4 , concentrated to dryness, and 9a was obtained as a crude, yellow oil (229 mg) and used in the next step without any purification. Compound 9a was prepared according to a modified literature procedure.³³ ESI-HRMS: 8: calcd $C_{35}H_{69}N_{10}O_9^+$ $[M + H]^+$, 773.5242; measured $[M + H]^+$, 773.5262 ($\Delta = 2$ ppm).

2-(4,7,10-Tris(2-((2-aminoethyl)amino)-2-oxoethyl)-1,4,7,10-tetraaza cyclododecan-1-yl)acetic Acid (9). To a suspension of compound 8 (110 mg, 142 μ mol, 1.0 equiv) and K_2CO_3 (39 mg, 284 μ mol, 2.0 equiv) in MeCN (0.5 mL) was added *o*-benzyl-bromoacetate (34 μ L, 213 μ mol, 1.5 equiv) in MeCN (0.5 mL), and the reaction was continuously stirred for 1 h at 28 °C. After completion, the suspension was filtered, and the filtrate was concentrated under reduced pressure. The residue was dissolved in DCM (0.75 mL), and TFA (0.25 mL) was added at 0 °C. The reaction was stirred at ambient temperature for 2 h. Then, the solvent was removed, the residue was dissolved in MeOH (0.5 mL) under a H_2 atmosphere, and Pd/C (3 mg, 25 μ mol, 0.17 equiv) was added in Ar-degassed MeOH (0.5 mL) and stirred under a H_2 atmosphere for 1 h at 25 °C. The catalyst was removed over a syringe filter, and the filtrate was evaporated to dryness to yield 9 as a yellow oil (69 mg, 85% pure acc. to LCMS, 99%), which was used without any further purification in the next step. ESI-HRMS: 9: $C_{22}H_{47}N_{10}O_5^+$ calcd $[M + H]^+$, 531.3724; measured $[M + H]^+$, 531.3736 ($\Delta = 1.2$ ppm).

2-(4,7,10-Tris(2-((2,3-diacetoxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (10). Compound 10 was prepared according to a modified literature procedure.³³ To a solution of 2 (104 mg, 436 μ mol) in DCM (400 μ L) and DMF (100 μ L) was added oxalylchloride (74 μ L, 872 μ mol) at 0 °C, and the orange solution was stirred at 20 °C for 1 h. Then, the reaction mixture was concentrated and dried under vacuum for 2 h. To a solution of 9 (100 mg, 104 μ mol, 1 equiv) in $KHCO_3$ (3.0 mL, 0.5 M in H_2O) was added dropwise a solution of the acid chloride in anhydrous 1,4-dioxane (3.0 mL) at 0 °C over 10 min. After the addition, the mixture was stirred at 20 °C for 0.5 h. After concentration via rotary evaporation at 30 °C, the orange solid was suspended in MeCN with 1% AcOH, filtered, and purified by RP-HPLC (C18 Phenomenex, 40 min-long gradient from 5 to 40% MeCN/ H_2O , 1% AcOH). Product-containing fractions were identified by LCMS and lyophilized to yield the white solid 10 (45 mg, 37.8 μ mol, 36%). 1H NMR (700 MHz, DMSO- d_6): δ 8.55 (br s, 3H), 8.15 (br s, 3H), 7.49 (dd, $J = 12.6, 4.5$ Hz, 3H), 7.37–7.33 (m, 6H), 3.59–3.43 (m, 4H), 3.25–2.94 (m, 19H), 2.81 (d, $J = 77.4$ Hz, 8H), 2.62–2.54 (m, 4H), 2.27 (s, 9H), 2.21 (s, 9H), 1.91 (s, 2H) ppm. ^{13}C NMR (176 MHz, CD_3CN): δ 171.8, 169.8, 169.7, 169.5, 169.4, 166.3, 166.3, 163.0, 144.4, 141.6, 141.6, 140.8, 131.9, 131.7, 127.6, 127.5, 127.4, 127.3, 126.8, 126.6, 62.4, 62.2, 59.2, 57.9, 54.5, 52.8, 51.7, 49.5, 41.3, 40.6, 39.9, 39.7, 21.0, 20.9, 20.9, 20.8 ppm. ESI-HRMS: 10: $C_{55}H_{72}N_{10}O_{22}^{2+}$ calcd $[M + 2H]^{2+}$, 596.2456; measured $[M + 2H]^{2+}$, 596.2458 ($\Delta = 0.2$ ppm).

2-(4,7,10-Tris(2-((2,3-bis(benzoyloxy)benzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (11a). This compound was prepared according to a modified literature procedure.³³ To a solution of catechol 2 (135 mg, 0.4 mmol, 3.3 equiv) in DCM (1.0 mL) and DMF (0.1 mL) at 0 °C was added oxalylchloride (69 μ L, 0.8 mmol, 6.6 equiv), and the solution was stirred for 2 h at 24 °C. The formation of the acid chloride was monitored by TLC (generation of the MeOH ester in dry MeOH and

DCM/MeOH 1% running solvent). After completion, the solvent was removed in vacuo and the acid chloride was dried overnight under high vacuum. A solution of amine 9 (65 mg, 0.1 mmol, 1.0 equiv) in $KHCO_3$ (1 M in Milli-Q H_2O , 1 mL) was cooled to 0 °C before the addition of acid chloride of 2 dropwise and dissolved in anhydrous 1,4-dioxane (0.5 mL) at 0 °C. During the addition, the pH was monitored closely. After the addition, the yellow solution was equilibrated to 22 °C and continuously stirred at that temperature for 1 h. Product 11a was purified by RP-HPLC (C18 Phenomenex, 40 min gradient: 20–85% MeCN/ H_2O , 1% AcOH) and could be afforded as a white solid (24 mg, 16 μ mol, 13%). 1H NMR (700 MHz, DMSO- d_6): δ 8.52 (br s, 2H), 8.27 (t, 2H), 8.23 (t, 1H), 8.18 (s, 1H), 7.80 (br s, 1H), 7.1–7.5 (m, 39H), 5.18 (d, 6H), 4.99 (d, 6H), 3.0–3.9 (m, 32H), 1.26 (m, 2H) ppm. ^{13}C NMR (176 MHz, DMSO- d_6): δ 166.1, 151.6, 145.2, 137.0, 136.8, 130.80, 128.5, 128.4, 128.3, 128.2, 128.0, 128.0, 127.8, 124.17, 75.16, 70.17 ppm. ESI-HRMS: 11a: $C_{85}H_{66}N_{10}O_{14}^{2+}$ calcd $[M + 2H]^{2+}$, 740.3548; measured $[M + 2H]^{2+}$, 740.3561 ($\Delta = 1.3$ ppm).

2-(4,7,10-Tris(2-((2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (11). This compound was prepared according to a previously established literature procedure.³³ To a solution of 11a (25 mg, 11 μ mol, 1.0 equiv) in Ar-degassed, anhydrous MeOH (0.5 mL) was added Pd/C (3 mg, 3 μ mol, 0.17 equiv) in anhydrous, degassed MeOH (0.5 mL). The reaction was stirred under a H_2 atmosphere for 1 h at 22 °C. The catalyst was removed by filtration over a syringe filter, and the reaction was concentrated to dryness to yield 11 (11 mg, 12 μ mol, 75%) as a clear oil. Alternatively, the same product could be obtained by a transacetylation procedure: acetylated compound 10 (5 mg, 4 μ mol, 1.0 equiv) was stirred in anhydrous MeOH with 20% (v/v) anhydrous DIPEA, added at 0 °C, for 4 h at 25 °C. The solvent and base were removed by rotary evaporation, and the residue was dried overnight under high vacuum to yield 11 as a clear oil (3.94 mg, 4 μ mol, quant.) in quantitative yield. 1H NMR (700 MHz, MeOH- d_4): δ 7.21–7.20 (m, 3H), 6.93 (dd, $J = 3.9, 2.5$ Hz, 3H), 6.72 (m, $J = 3.8$ Hz, 3H), 3.60–3.51 (m, 12H), 3.35 (d, $J = 5.3$ Hz, 12H), 3.25–3.16 (m, 12H) ppm. ^{13}C NMR (176 MHz, MeOH- d_4): δ 172.06, 162.37, 162.16, 150.26, 147.55, 120.02, 119.99, 119.94, 119.10, 119.03, 117.08, 117.03, 57.62, 56.44, 40.83, 39.91 ppm. ESI-HRMS: 11: $C_{43}H_{59}N_{10}O_{14}^+$ calcd $[M + H]^+$, 939.4207; measured $[M + H]^+$, 939.4220 ($\Delta = 1.3$ ppm).

Gallium-(III)-2-(4,7,10-tris(2-((2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)acetate ($[^{nat}Ga]11$). To a solution of 11 (11 mg, 12 μ mol, 1.0 equiv) in NaOAc buffer (0.5 M, pH = 4.5, 0.5 mL) was added a solution of $GaCl_3$ (10 mg, 59 μ mol, 5.0 equiv) in NaOAc buffer (0.2 mL). The components were vortexed for 30 s and heated to 95 °C for 10 min. After 10 and 20 min, additional equivalents of $GaCl_3$ (each 5.0 equiv) were added. The mixture was filtered over a syringe filter and purified via HPLC (40 min gradient: 0–20% MeCN in H_2O with 0.1% TFA) to yield $[^{nat}Ga]11$ (2.2 mg, 3.4 μ mol, 18%) as a white solid. 1H NMR (700 MHz, MeOH- d_4): δ 7.19–7.14 (m, 3H), 6.94–6.92 (m, 3H), 6.73–6.69 (m, 3H), 3.91–3.83 (m, 6H), 3.81 (d, $J = 16.4$ Hz, 2H), 3.75–3.71 (m, 2H), 3.69 (d, $J = 16.4$ Hz, 2H), 3.67–3.63 (m, 2H), 3.50 (m, $J = 17.8, 13.2, 7.2, 3.3$ Hz, 8H), 3.42–3.36 (m, 8H), 3.29–3.08 (m, 6H) ppm. ^{13}C NMR (176 MHz, MeOH- d_4): δ 174.07, 173.84, 172.70, 172.11, 172.05, 168.93, 162.34, 162.14, 150.16, 149.23, 147.31, 147.25, 120.06, 119.91, 119.85, 119.36, 118.77, 118.64, 117.31, 117.00, 116.70, 60.93, 57.90, 57.48, 56.00, 55.42, 49.00, 46.97, 43.94, 43.49, 40.63, 39.92, 38.39, 28.12, 17.34, 17.17.

N-(2-(2-(2-(2-Azidoethoxy)ethoxy)ethyl)-2-bromoacetamide (12). Amino PEG₃ azide linker (550 mg, 2.52 mmol, 1.0 equiv) was dissolved in 100 mL of DCM at 0 °C. Then, K_2CO_3 (417.95 mg, 3.05 mmol, 1.2 equiv) dissolved in H_2O (50 mL) was added in one portion. Bromoacetyl bromide (610 mg, 3.02 mmol, 1.2 equiv) was dissolved in DCM (25 mL) and added dropwise at 0 °C. After stirring for 15 min at 0 °C, the ice bath was removed, and the two-phase solution was continuously stirred for 1 h at 23 °C. The phases were separated, and the aqueous phase was extracted with

DCM (2 × 40 mL). The combined organic extracts were dried over Na₂SO₄ and concentrated in vacuo. The residue was dried under high vacuum overnight, yielding **12** as a slightly yellow oil (773.36 mg, 2.29 mmol, 91%), which was used without further purification in the next step. ¹H NMR (500 MHz, CDCl₃): δ 6.91 (br s, 1H), 3.87 (s, 2H), 3.67 (m, 10 H), 3.59 (t, 2H), 3.49 (m, 2H), 3.39 (m, 2H) ppm. ¹³C NMR (100 MHz, CDCl₃): δ 165.7, 70.9, 70.8, 70.6, 70.2, 69.5, 53.6, 50.8, 40.1, 29.3 ppm. ESI-HRMS: 12: C₁₀H₂₀BrN₄O₄⁺ calcd [M + H]⁺, 339.0662; measured [M + H]⁺, 339.0663 (Δ = 0.1 ppm).

2,2',2''-(10-(14-Azido-2-oxo-6,9,12-trioxo-3-azatetradecyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)tris(N-(2-aminoethyl)acetamide) (13). This compound was prepared according to a modified literature procedure.⁵³ Linker **12** (302 mg, 0.89 mmol, 1.15 equiv) was dissolved in MeCN (2.5 mL) and added to a stirred suspension of **9a** (600 mg, 0.776 mmol, 1.0 equiv) and K₂CO₃ (429 mg, 3.11 mmol, 4.0 equiv) in MeCN (7.5 mL). The reaction was continuously stirred overnight at 22 °C. The reaction progress was monitored by LCMS, and after full conversion, the reaction mixture was filtered and dried for 1 h in vacuo to obtain a crude beige solid. The residue was dissolved in DCM (75 mL) and washed with water and brine (each 2 × 50 mL) and then dried over Na₂SO₄. The solvent was removed by rotary evaporation, and the residue was dried under high vacuum for 30 min. Then, DCM (5 mL) and TFA (4 mL) were added at 0 °C, and the reaction was equilibrated to room temperature and continuously stirred at 24 °C for 3 h. After full conversion, the solvent was removed by rotary evaporation, the residue was dried overnight under high vacuum, and crude **13** (229 mg, 0.313 mmol, 40% over two steps) was obtained as a beige oil. ¹H NMR (MeOH-*d*₄, 700 MHz): δ 4.57 (s, 4H), 3.68 (m, 8H), 3.62 (m, 2H), 3.52 (t, *J* = 4.9 Hz, 2H), 3.41 (t, *J* = 5.5 Hz, 2H), 3.16 (m, *J* = 6.4 Hz, 8H), 3.07 (t, *J* = 5.9 Hz, 8H), 3.06 (s, 4H), 2.92 (s, 4H), 2.15 (s, 4H), 2.08 (s, 4H) ppm.

N,N',N''-((2,2',2''-(10-(2-Oxo-14-(112,312-triaz-2-en-1-yl)-6,9,12-trioxo-3-azatetradecyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)tris(acetyl)tris(azanediy))tris(ethane-2,1-diyl)tris(2,3-dihydroxybenzamide) (14). Oxalylchloride (250 μL, 2.92 mmol, 9.0 equiv) was added to a stirred solution of **2** (386 mg, 1.62 mmol, 5.0 equiv) in dry DCM/DMF (500 μL/50 μL) at 0 °C under Ar conditions. The suspension was stirred for 2 h at 22 °C, and the reaction progress was checked by TLC. Subsequently, the solvent was removed by rotary evaporation, and the residue was dried under high vacuum overnight to yield a dark brown solid. 1,4-Dioxane (1.2 mL) was added, and the suspension was added dropwise to a solution of **13** (237 mg, 0.32 μmol, 1.0 equiv) in 1 M K₂CO₃ on ice. The pH was kept constant by addition of minute amounts of sat. K₂CO₃ solution when required. The reaction mixture was equilibrated to 23 °C and continuously stirred for 1 h at that temperature. Subsequently, the mixture was extracted with DCM (3 × 100 mL), the combined organic extracts were dried over Na₂SO₄, and the solvent was removed in vacuo. The residue was taken up in MeCN/H₂O 1:1 (2.5 mL) and purified by RP-HPLC (C18 Phenomenex, 40 min gradient 0–35% MeCN/H₂O 1% AcOH). Product-containing fractions were identified by LCMS and lyophilized to obtain **14** (175 mg, 0.126 mmol, 39%) as a white solid. ¹H NMR (500 MHz, MeOH-*d*₄): δ 7.48 (m, 3H), 7.36–7.31 (m, 6H), 3.68–3.59 (m, 16H), 3.58–3.56 (m, 2H), 3.53–3.50 (m, 2H), 3.48–3.46 (m, 4H), 3.38 (m, 12H), 3.05–2.73 (m, 16H), 2.30–2.28 (m, 9H), 2.27–2.25 (m, 9H) ppm. ¹³C NMR (176 MHz, MeOH-*d*₄): δ 180.2, 175.2, 172.2, 171.9, 163.1, 162.9, 151.3, 148.5, 147.2, 130.7, 129.0, 121.7, 121.2, 120.8, 120.0, 119.3, 119.2, 119.1, 118.3, 117.9, 117.4, 117.2, 117.1, 113.9, 71.7, 71.6, 71.6, 71.5, 71.3, 71.2, 71.1, 71.1, 70.5, 70.4, 66.9, 66.1, 62.6, 57.5, 54.5, 54.1, 52.8, 51.8, 49.0, 43.0, 40.2, 39.9, 39.7, 39.5, 24.2, 20.7, 19.8, 18.6, 17.8, 17.4, 17.3, 17.2, 14.0, 10.6 ppm. ESI-HRMS: 14: C₆₃H₈₇N₁₄O₂₂⁺ calcd [M + H]⁺, = 1391.6113; measured [M + H]⁺, 1391.6165 (Δ = 5.2 ppm).

2,2',2''-(10-(2-Oxo-2-(((5aR,6aS)-1-(2-oxo-1-(4,7,10-tris-(2-((2-(2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)-6,9,12-trioxo-3-azatetradecan-14-yl)-1,4,5,5a,6,6a,7,8-octahydrocyclopropa[5,6]-cycloocta[1,2-*d*][1,2,3]triazol-6yl)methoxy)carbonyl)amino)ethyl)amino)ethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-

triyl)triacetic Acid (15). Azido DOTAM **14** (30 mg, 0.02 mmol, 1.0 equiv) was dissolved in MeOH (800 μL) and DIPEA (200 μL) was added at 0 °C. The ice bath was removed, the reaction was stirred for 4 h at 25 °C, and then the solvent was removed by rotary evaporation. The residue was dried under high vacuum overnight to remove residual DIPEA to yield a beige oil. A mixture of 1× PBS (pH 7.4)/DMSO (300 μL each) and BCN-DOTA (20.14 mg, 0.03 mmol, 1.5 equiv) in 400 μL of MeOH were added. The reaction was stirred overnight at 25 °C, and the reaction progress was controlled by LCMS. After completion, the organic solvent was removed as much as possible by rotary evaporation. The residual liquid was filtered and injected into the RP-HPLC (C18 Phenomenex, 40 min gradient 0–30% MeCN/H₂O 0.1% HCOOH). Product-containing fractions were identified by LCMS and lyophilized to dryness to yield **15** (30 mg, 0.02 mmol, 80%) as a colorless oil. ¹H NMR (700 MHz, DMSO-*d*₆): δ 13.12–12.19 (br s, 1H), 9.53–9.07 (s, 1H), 8.85 (d, *J* = 17.4 Hz, 3H), 8.19 (m, 6H), 7.69 (m, 1H), 7.43 (m, 1H), 7.26 (d, *J* = 8.0 Hz, 3H), 6.92–6.89 (m, 3H), 6.65 (dd, *J* = 11.3, 4.5 Hz, 3H), 4.40–4.37 (m, 2H), 4.05–3.99 (m, 2H), 3.79 (m, 2H), 3.72 (m, 2H), 3.56–3.51 (m, 4H), 3.49 (m, 4H), 3.48–3.46 (m, 4H), 3.46–3.44 (m, 8H), 3.42 (m, 6H), 3.39–3.37 (m, 8H), 3.34 (m, 4H), 3.30 (dd, *J* = 5.5 Hz, 8H), 3.25 (dd, *J* = 10.1, 4.4 Hz, 4H), 3.16–3.14 (m, 2H), 3.11 (s, 2H), 3.01–2.95 (m, 14H), 2.84 (br s, 8H), 2.76–2.72 (m, 2H), 2.67 (m, 4H), 2.12–2.05 (m, 2H), 1.56–1.50 (m, 2H), 1.09 (dd, *J* = 16.8, 8.4 Hz, 1H), 0.91–0.89 (m, 1H) ppm. ¹³C NMR (176 MHz, DMSO-*d*₆): δ 181.3, 181.2, 179.4, 172.6, 165.9, 159.1, 155.7, 155.7, 152.7, 143.3, 128.3, 127.4, 126.7, 124.5, 124.5, 79.5, 79.2, 79.2, 79.1, 78.9, 78.8, 78.8, 78.7, 78.4, 78.4, 78.3, 70.9, 70.8, 65.7, 64.5, 64.3, 64.2, 60.5, 59.8, 59.5, 59.3, 56.7, 48.3, 48.2, 47.9, 47.6, 47.3, 34.8, 31.7, 31.4, 30.7, 28.6, 28.1, 26.8, 9.6 ppm. ESI-HRMS: 15: C₈₀H₁₂₂N₂₀O₂₅²⁺ calcd [M + 2H]²⁺, 881.4439; measured [M + 2H]²⁺, 881.4325 (Δ = 1.4 ppm).

Gallium-2,2',2''-(10-(2-oxo-2-(((5aR,6aS)-1-(2-oxo-1-(4,7,10-tris-(2-(((2-(2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)-6,9,12-trioxo-3-azatetradecan-14-yl)-1,4,5,5a,6,6a,7,8-octahydrocyclopropa[5,6]cycloocta[1,2-*d*][1,2,3]triazol-6yl)methoxy)carbonyl)amino)ethyl)amino)ethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)triacetate ([^{nat}Ga]15**)**. **15** (10 mg, 0.006 mmol, 1.0 equiv) was dissolved in 200 μL of DMSO, and ^{nat}GaCl₃ (2 mg, 0.011 mmol, 2 equiv), dissolved in NaOAc buffer, was added at 23 °C. The reaction was heated to 100 °C under vigorous stirring. The complexation progress was monitored by LCMS—after full conversion (ca. 10 min), the solution was filtered and subsequently injected into RP-HPLC (C18 Phenomenex, 40 min gradient 2–30% MeCN/H₂O, 0.1% HCOOH). Product-containing fractions were identified by LCMS and lyophilized to dryness, yielding the complex [^{nat}Ga]**15** as a white solid (7.9 mg, 0.004 mmol, 76%). ¹H NMR (700 MHz, MeOH-*d*₄): δ 7.34–7.07 (dd, *J* = 7.8, 1.3 Hz, 3H), 6.93 (dd, *J* = 7.8, 1.3 Hz, 3H), 6.79–6.63 (t, *J* = 8.3 Hz, 3H), 3.66–3.61 (m, 24H), 3.60–3.58 (m, 4H), 3.57–3.53 (q, 8H), 3.48–3.43 (t, *J* = 5.96 Hz, 8H), 3.41 (m, 8H), 3.38–3.35 (t, *J* = 5.96 Hz, 8H), 2.94 (m, 28H), 2.21 (m, 1H), 1.61 (m, 1H), 1.08 (m, 1H) ppm. C NMR (176 MHz, MeOH-*d*₄): δ 171.83, 169.47, 150.38, 147.50, 119.76, 119.70, 118.76, 116.77, 71.61, 71.56, 71.50, 71.26, 71.07, 70.38, 58.29, 57.72, 57.48, 53.18, 52.89, 51.77, 49.00, 40.39, 40.17, 40.13, 17.28 ppm.

Benzyl (R)-2-Bromopropanoate (16). Compound **16** was prepared according to a literature procedure from Mao et al.⁶⁴ To a solution of (R)-2-bromo-propionic acid (400 mg, 2.61 mmol, 1.0 equiv) and DCC (648 mg, 3.14 mmol, 1.2 equiv) in Et₂O (5 mL), a solution of DMAP (16 mg, 0.13 mmol, 0.05 equiv) and BnOH (326 μL, 3.14 mmol, 1.2 equiv) in Et₂O (2 mL) was added, and the reaction was stirred overnight. The next morning, the reaction was concentrated in vacuo and **16** (528 mg, 2.17 mmol, 83%) could be obtained via silica gel chromatography (0–1% EtOAc in PE bp 40–60 °C) as a colorless oil. ¹H NMR (500 MHz, CDCl₃): δ 7.39–7.32 (m, 5H), 5.21 (t, *J* = 2.0 Hz, 2H), 4.45–4.38 (m, 1H), 1.84 (d, *J* = 6.9 Hz, 3H) ppm.

tert-Butyl(2-(2-bromoacetamido)ethyl)carbamate (17). According to a literature procedure from Ferreira³³ et al., to a solution of *N*-Boc-ethylendiamine (4.0 mL, 25 mmol, 1.0 equiv) in DCM (120 mL), a solution of K₂CO₃ (4.2 g, 30 mmol, 1.2 equiv) in H₂O (90 mL) was added, and the two-phase mixture was cooled to 0 °C. A solution of bromoacetyl bromide (2.6 mL, 30 mmol, 1.2 equiv) in DCM (90 mL) was added dropwise over 30 min at 0 °C, and the reaction mixture was stirred for 1.5 h at 21 °C. The phases were separated, and the aqueous phase was extracted with DCM (3 × 100 mL). The organic extracts were washed with H₂O (2 × 200 mL) and brine (2 × 100 mL) and dried over Na₂SO₄. After removal of the solvent, product 17 was obtained as a white solid (6.5 g, 23 mmol, 93%), which was used as a crude in the next step. ¹H NMR (500 MHz, CDCl₃): δ 7.09 (s, 1H), 4.87 (s, 1H), 3.86 (s, 2H), 3.42–3.37 (m, 2H), 3.34–3.29 (m, 2H), 1.45 (s, 9H) ppm. ¹³C NMR (176 MHz, CDCl₃): δ 166.5, 79.9, 41.4, 39.8, 28.4 ppm. ESI-HRMS: 17: C₉H₁₈BrN₂O₃⁺ calcd [M + H]⁺, 281.0494; measured [M + H]⁺, 281.0502 (Δ = 0.8 ppm).

Dibenzyl-2,2'-(1,4,7,10-tetraazacyclododecane-1,7-diyl)-(2S,2'S)-dipropionate (18), Dibenzyl-2,2'-(1,4,7,10-tetraazacyclododecane-1,4-diyl)-(2S,2'S)-dipropionate (19), and Tribenzyl-2,2',2''-(1,4,7,10-tetraazacyclododecane-1,4,7-triyl)-(2S,2'S,2''S)-tripropionate (20). To a suspension of cyclen (50 mg, 0.29 mmol, 1.0 equiv) and NaOAc (79 mg, 0.96 mmol, 3.3 equiv) in DMA (0.5 mL), a solution of 16 (233 mg, 0.96 mmol, 3.3 equiv) in DMA (1.0 mL) was added via a syringe pump (300 μL/h). The suspension was stirred for 20 h at 28 °C, washed with KHCO₃ solution (2 × 50 mL, 0.5 M), and extracted with CHCl₃ (3 × 50 mL). The combined organic extracts were dried over Na₂SO₄, and the solvent was removed under reduced pressure. Products were obtained as an inseparable mixture of di- (18/19) and tri-substituted (20) compounds (180 mg), respectively, and employed in the next step without purification. LCMS: 18/19: *m/z* = 497.66 [M + H]⁺, *t*_R = 0.53 min. 20: *m/z* = 659.85 [M + H]⁺; *t*_R = 0.99 min.

Dibenzyl-2,2'-(4,10-bis(2-((2-aminoethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)-(2S,2'S)-dipropionate (21), Dibenzyl-2,2'-(7,10-bis(2-((2-aminoethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)-(2S,2'S)-dipropionate (22), and Tribenzyl-2,2',2''-(10-(2-((2-aminoethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)-(2S,2'S,2''S)-tripropionate (23). To a suspension of 18, 19, and 20 (142 mg, ca. 0.22 mmol, 1.0 equiv) and K₂CO₃ (149 mg, 1.08 mmol, 5.0 equiv) in MeCN (1.5 mL), 17 (182 mg, 0.65 mmol, 3.0 equiv) was added in MeCN (0.5 mL), and the suspension was stirred for 1 h at 28 °C. The reaction was filtered, the solvent was removed and dried under reduced pressure, and the crude mixture was separated by RP-HPLC (C18 Phenomenex, 40 min gradient, 10–60% MeCN/H₂O, 0.1% HCOOH). A mixture of 21/22 (21 mg, 0.023 mmol, 11%) was obtained as a white solid. Several attempts to separate the regioisomers 21/22 by RP-HPLC failed. In addition, pure 23 (25 mg, 0.0291 mmol, 13%) was obtained as a white solid. 21/22: ¹H NMR (500 MHz, DMSO-*d*₆): δ 7.36 (m, 10H), 5.11 (s, 4H), 5.09 (s, 2H), 3.62 (m, *J* = 17.2 Hz, 2H), 3.62 (m, *J* = 55.3 Hz, 2H), 3.53 (m, 4H), 3.12 (m, 2H), 2.95 (m, 10H), 2.76 (m, 12 H), 1.36 (s, 6H), 1.33 (s, 18H) ppm. ESI-HRMS: 21/22: C₄₆H₇₃N₈O₁₀⁺ calcd [M + H]⁺, 897.5443; measured [M + H]⁺, 897.5456 (Δ = 1.3 ppm). 23: ¹H NMR (500 MHz, DMSO-*d*₆): δ 7.36–7.33 (m, 15H), 5.14 (s, *J* = 2.8 Hz, 2H), 5.10 (s, *J* = 1.5 Hz, 2H), 5.09 (s, 2H), 3.47–3.43 (m, 2H), 3.25–3.16 (m, 2H), 3.10 (m, *J* = 12.5, 6.3 Hz, 2H), 3.04–2.99 (m, 2H), 2.96 (m, *J* = 5.9 Hz, 2H), 2.82 (m, 2H), 2.76 (m, *J* = 14.7 Hz, 2H), 2.69 (m, *J* = 4.2 Hz, 4H), 2.66 (m, 4H), 1.34 (s, 9H), 1.02 (m, *J* = 6.8 Hz, 6H) ppm. ¹³C NMR (176 MHz, DMSO-*d*₆): δ 173.2, 173.2, 170.9, 170.9, 170.9, 170.9, 168.5, 168.5, 166.8, 163.0, 155.6, 154.9, 154.9, 136.1, 136.1, 136.0, 136.0, 135.6, 135.6, 128.4, 128.4, 128.1, 128.1, 128.0, 128.0, 127.9, 127.9, 127.9, 127.9, 77.6, 77.6, 65.8, 65.8, 65.2, 61.1, 61.0, 55.5, 53.7, 53.7, 52.9, 52.3, 52.1, 51.3, 51.3, 49.6, 49.0, 48.6, 47.3, 46.91, 39.5, 38.5, 38.5, 28.1, 28.1, 11.8, 11.4 ppm.

Tribenzyl-2,2',2''-(10-(2-((2-(2,3-diacetoxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)-(2S,2'S,2''S)-tripropionate (24a). 23 (21 mg, 24 μmol,

1.0 equiv) was dissolved in DCM (0.75 mL), and TFA was added at 0 °C (0.25 mL). The solution was continuously stirred for 2 h at 28 °C. After completion, the reaction was concentrated to dryness and dried under HV overnight to yield 23a as a clear oil (18.6 mg, 24 μmol, quant.). To a solution of 2 (6 mg, 26 μmol, 1.1 equiv) in DCM (200 μL) and DMF (50 μL), oxalylchloride (5 μL, 57 μmol, 2.2 equiv) was added at 0 °C, and the reaction was stirred for 2 h at 22 °C. The formation of the acid chloride was monitored as previously described. After removal of the solvent, the acid chloride was dried under high vacuum. A solution of 23a (21 mg, 24 μmol, 1.0 equiv) in KHCO₃ (1 M, 0.5 mL) was cooled to 0 °C before the acid chloride was added dropwise in 1,4-dioxane (0.1 mL) while monitoring the pH staying in a range of 8.5–9. The resulting beige solution was stirred for 30 min at 22 °C, and the solvent was removed by rotary evaporation at a maximum 30 °C water bath temperature. The residue was dissolved in DCM (50 mL) and washed with sat. NaHCO₃ solution and water (each 3 × 50 mL), and the organic phase was dried over Na₂SO₄. The solvent was removed in vacuo, and the residue dried overnight under high vacuum, yielding crude product 24a as a clear oil (2.5 mg, 3 μmol, 12%). LCMS: *m/z* = 979.45 [M + H]⁺; *t*_R = 1.35 min. ESI-HRMS: 23a: C₄₂H₅₉N₆O₇⁺ calcd [M + H]⁺, 759.4439; measured [M + H]⁺, 759.4454 (Δ = 1.5 ppm). ¹H NMR (700 MHz, MeOH-*d*₄): δ 7.45–7.33 (m, 18H), 5.14 (m, 6H), 3.64 (m, 2H), 3.48–3.43 (m, 2H), 3.07 (m, 3H), 3.07 (s, 3H), 2.95 (m, 0.91) (s, 3H), 2.28–2.22 (m, 8H), 2.22–2.19 (m, 4H), 1.72–1.70 (d, 3H), 1.52–1.34 (m, 6H) ppm.

(2S,2'S,2''S)-2,2',2''-(10-(2-((2-(2,3-Dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)tripropionic Acid (24). To a solution of 24a (6.5 mg, 7 μmol, 1.0 equiv) in Ar-degassed, anhydrous MeOH (0.5 mL), Pd/C (0.1 mg, 1.2 μmol, 0.17) was added. The suspension was stirred for 1 h under a H₂ atmosphere at 22 °C. The catalyst was removed by filtration over a syringe filter, and the solvent was removed under reduced pressure. The solid was taken up in MeOH (0.8 mL) and DIPEA (0.2 mL) was added at 0 °C. The solution was stirred for 1 h at 22 °C and concentrated to dryness. HPLC purification of the product mixture (C18 Phenomenex, 40 min gradient 0–30% MeCN/H₂O, 0.1% TFA) yielded 24 (2.5 mg, 4 μmol, 57%) as a white solid. ¹H NMR (700 MHz, MeOH-*d*₄): δ 7.25–7.20 (m, 1H), 6.94 (m, 2H), 6.74 (m, 2H), 4.01–3.36 (m, 17H), 3.21–3.01 (m, 8H), 1.54 (d, 3H), 1.42–1.36 (d, 3H), 1.33–1.28 (d, 3H). ESI-HRMS: 24: C₂₈H₄₅N₆O₁₀⁺ calcd [M + H]⁺, 625.3191; measured [M + H]⁺, 625.3199 (Δ = 0.8 ppm).

(((2,2'-(4,10-Bis((S)-1-(benzyloxy)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)bis(acetyl)bis(azanediy))bis(ethane-2,1-diyl)bis(azanediy))bis(carbonyl)bis(benzene-3,1,2-triyl)tetraacetate (25a) and (((2,2'-(7,10-bis((S)-1-(benzyloxy)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)bis(acetyl)bis(azanediy))bis(ethane-2,1-diyl)bis(azanediy))bis(carbonyl)bis(benzene-3,1,2-triyl)tetraacetate (26a). 21/22 (21 mg, 23 μmol, 1 equiv) was dissolved in DCM (0.75 mL), and TFA was added at 0 °C (0.25 mL). The solution was continuously stirred for 2 h at 28 °C, then concentrated to dryness, and dried under HV overnight to yield a clear oil (18.7 mg, 23 μmol, quant.). To a solution of 2 (11 mg, 50 μmol, 2.2 equiv) in DCM (500 μL) and DMF (50 μL), oxalylchloride (18.9 μL, 101.2 μmol, 4.4 equiv) was added at 0 °C, and the solution was stirred for 1 h at 22 °C. The formation of the acid chloride was monitored as previously described. After removal of the solvent, the acid chloride was dried under high vacuum for at least 1 h. A solution of 21a and 22a (18.7 mg, 23 μmol, 1.0 equiv) in KHCO₃ (1 M in Milli-Q water, 1 mL) was cooled to 0 °C, and the acid chloride was added dropwise in anhydrous 1,4-dioxane (0.1 mL) while monitoring the pH to stay in the range of 8.5–9. The resulting yellow solution was stirred for 30 min at 22 °C, and the solvent was removed under reduced pressure at a maximum 30 °C water bath temperature. The residue was dissolved in DCM (50 mL) and washed with sat. NaHCO₃, water (each 3 × 50 mL), and dried over Na₂SO₄. The solvent was removed in vacuo and dried overnight at ambient temperature, yielding the product 25a/26a (24.33 mg, 21.4 μmol, 93%) as a clear oil. The crude was employed without further purification in the next step. LCMS: *m/z* = 1138.34

[M + H]⁺; *t*_R = 1.22 min. ESI-HRMS: 21a/22a C₃₆H₅₇N₈O₆⁺ calcd [M + H]⁺, 697.4395; measured [M + H]⁺, 697.4402 (Δ = 0.7 ppm). ¹H NMR (700 MHz, DMSO-*d*₆): δ 8.53–8.19 (m, 4H), 7.47 (m, 2H), 7.43–7.29 (m, 16H), 5.14–5.08 (m, 4H), 3.83–3.53 (m, 7H), 3.39 (m, 2H), 3.32–3.23 (m, 8H), 2.4–3.2 (m, 6H), 2.67–3.2 (m, 15H), 2.22–2.16 (s, 6H), 1.36 (s, 1H), 1.29–1.21 (m, 6H) ppm.

(2*S*,2'*S*)-2,2'-(4,10-Bis(2-((2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)dipropionic Acid (25) and (2*S*,2'*S*)-2,2'-(7,10-Bis(2-((2,3-dihydroxybenzamido)ethyl)amino)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)dipropionic Acid (26). To a solution of 25a/26a (50 mg, 44 μmol, 1.0 equiv) in anhydrous MeOH under an Ar atmosphere (0.5 mL), Pd/C (0.8 mg, 0.7 μmol, 0.17 equiv) was added in Ar-degassed MeOH (0.5 mL). The reaction was continuously stirred for 2 h at 22 °C under a H₂ atmosphere. The mixture was filtered, and the solvent was removed under reduced pressure. The residue was dissolved in MeOH (0.8 mL), and DIPEA (0.2 mL) was added at 0 °C. The reaction was stirred for 1 h at 23 °C, and the solvent was evaporated to dryness. The residue was purified by RP-HPLC (C18 Phenomenex, 40 min gradient, 10–30% MeCN/H₂O, 0.1% TFA). 25/26 could not be separated, and a mixture of 25/26 (1.2 mg, 1.5 μmol, 3%) was obtained as a white solid. ¹H NMR (700 MHz, DMSO-*d*₆): δ 9.02 (d, *J* = 64.0 Hz, 3H), 8.24–7.86 (m, 2H), 7.49–7.19 (s, 2H), 6.88 (m, 2H), 6.65 (m, 2H), 3.6 (s, 2H), 3.40 (m, 4H), 3.25–2.62 (m, 19H), 2.21 (s, 1H), 2.08 (d, *J* = 8.4 Hz, 2H), 1.24–1.12 (m, 6H) ppm. ESI-HRMS: 25/26: C₃₆H₅₃N₈O₁₂⁺ calcd [M + H]⁺, 789.3785; measured [M + H]⁺, 789.3788 (Δ = 0.3 ppm).

tert-Butyl (R)-(2-(2-Bromopropanamido)ethyl)carbamate (27). The product was prepared according to a literature procedure from Moore et al.⁶⁵ (R)-2-Bromo-propanoic acid (168 mg, 1.1 mmol, 1.1 equiv) and HATU (380 mg, 1.0 mmol, 1.0 equiv) were suspended in DCM (3 mL) and DMF (0.75 mL) and stirred for 5 min at 21 °C. Then, *N*-*boc*-ethylendiamine (158 μL, 1.0 mmol, 1.0 equiv) and DIPEA (170 μL, 1.0 mmol, 1.0 equiv) were added slowly subsequently to the reaction mixture and continuously stirred for 4 h at 25 °C. The solvent was removed under reduced pressure. The residue was taken up in EA (20 mL) and washed with HCl (pH = 3, 2 × 15 mL), sat. NaHCO₃ (2 × 15 mL), and brine (15 mL). The organic phase was dried over Na₂SO₄ and the solvent was removed in vacuo. Product 27 was obtained as a white solid (318 mg, 1.07 μmol, 97%) and used directly in the next step. ¹H NMR (500 MHz, CDCl₃): δ 7.00 (br s, 1H), 4.86 (br s, 1H), 4.38 (q, *J* = 7.0 Hz, 1H), 3.40–3.35 (m, 2H), 3.32 (d, *J* = 5.6 Hz, 2H), 1.87 (d, *J* = 7.1 Hz, 3H), 1.45 (s, 9H) ppm. ¹³C NMR (176 MHz, CDCl₃): δ 170.2, 157.1, 80.1, 44.9, 41.8, 39.9, 28.5, 23.2 ppm.

Di-tert-butyl-(((2*S*,2'*S*)-2,2'-(1,4,7,10-tetraazacyclododecane-1,7-diyl)bis(propanoyl)bis(azanediy))bis(ethane-2,1-diyl)dicarbamate (29), Di-tert-butyl-(((2*S*,2'*S*)-2,2'-(1,4,7,10-tetraazacyclododecane-1,4-diyl)bis(propanoyl)bis(azanediy))bis(ethane-2,1-diyl)dicarbamate (30), and Di-tert-butyl-(((2*S*,2'*S*)-2,2'-(4-((*S*)-1-((2-((tert-butoxycarbonyl)amino)ethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)bis(propanoyl)bis(azanediy))bis(ethane-2,1-diyl)dicarbamate (31). To a suspension of cyclen (16 mg, 93 μmol, 1.0 equiv) and NaOAc (25 mg, 308 μmol, 3.3 equiv) in MeCN (1 mL) was added a solution of (R)-27 (91 mg, 308 μmol, 3.3 equiv) at 22 °C in DMA (1 mL) via a syringe pump (0.25 mL/h). The suspension was stirred for 72 h at 25 °C, filtered, and the solvent was removed under reduced pressure. The residue was dissolved in MeCN (0.5 mL), and K₂CO₃ (100 mg, 723 μmol) was added. Then, a solution of *O*-benzyl bromoacetate (31 μL, 198 μmol, 4.4 equiv) in MeCN (0.5 mL) was added, and the mixture was stirred for 1 h at 22 °C. The mixture was filtered, and the reaction concentrated in vacuo and 29/30 (27 mg, 45 μmol, 48%) as well as the tri-substitution 31 (7 mg, 8 μmol, 9%) were obtained as a clear oil. Compound 29/30 could not be separated by multiple RP-HPLC attempts and were employed like this in the next step. 29/30: ¹H NMR (500 MHz, DMSO-*d*₆): δ 7.50–7.19 (m, 10H), 5.14–5.07 (s, 4H), 3.32 (m, 4H), 3.10 (m, *J* = 14.9, 8.8 Hz, 4H), 2.99 (m, 6H), 2.76 (m, *J* = 25.6, 18.5 Hz, 6H), 2.67–2.52 (m, 8H), 1.37–1.35 (m, 18H),

1.25–1.16 (m, 6H). ESI-HRMS: 29/30: C₄₆H₇₃N₈O₁₀⁺ calcd [M + H]⁺, 897.5443; measured [M + H]⁺, 897.5465 (Δ = 2.2 ppm). 31: ¹H NMR (500 MHz, DMSO-*d*₆): δ 7.97 (d, *J* = 70.8 Hz, 4H), 7.37–7.35 (m, 5H), 5.10 (s, 2H), 3.18–3.13 (m, 4H), 3.09 (m, *J* = 12.6, 6.3 Hz, 6H), 2.99 (m, *J* = 5.6 Hz, 6H), 2.81 (m, *J* = 24.0 Hz, 4H), 2.63 (m, *J* = 4.2 Hz, 4H), 2.59 (m, *J* = 9.7, 7.9 Hz, 4H), 1.36 (s, 33H), 1.20 (d, *J* = 7.0 Hz, 3H). ESI-HRMS: 31: C₄₇H₈₃N₁₀O₁₁⁺ calcd [M + H]⁺, 963.6236; measured [M + H]⁺, 963.6235 (Δ = 0.1 ppm).

Dibenzyl-2,2'-(4,10-bis((*S*)-1-((2-aminoethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)diacetate (32) and Dibenzyl-2,2'-(7,10-bis((*S*)-1-((2-aminoethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)diacetate (33). 29/30 was dissolved in DCM (0.75 mL), and TFA (0.25 mL) was added at 0 °C. Then, the solution was stirred for 1 h at 22 °C. The reaction was concentrated to dryness to afford a mixture 32/33 as a white solid (21 mg, 31 μmol, 68%) and employed without further purification in the next step. ESI-HRMS: 32: C₃₆H₅₅N₈O₆⁺ calcd [M + H]⁺, 697.4394; measured [M + H]⁺, 697.4402 (Δ = 0.8 ppm).

(((2*S*,2'*S*)-2,2'-(4,10-Bis(2-(benzyloxy)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)bis(propanoyl)bis(azanediy))bis(ethane-2,1-diyl)bis(azanediy))bis(carbonyl)bis(benzene-3,1,2-triyl)tetraacetate (34a) and (((2*S*,2'*S*)-2,2'-(7,10-Bis(2-(benzyloxy)-2-oxoethyl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)bis(propanoyl)bis(azanediy))bis(ethane-2,1-diyl)bis(azanediy))bis(carbonyl) bis(benzene-3,1,2-triyl)tetraacetate (35a). To a solution of 2 (7 mg, 31 μmol, 2.2 equiv) in DCM (200 μL) and DMF (50 μL) was added oxalylchloride (5 μL, 62 μmol, 4.4 equiv) at 0 °C, and the solution was stirred for 1 h at 22 °C. The formation of the acid chloride was monitored as previously described. The acid chloride was concentrated under reduced pressure and dried for a minimum of 1 h under high vacuum. A solution of 32/33 in KHCO₃ (1 M in Milli-Q water, 500 μL) was cooled to 0 °C before the acid chloride was added dropwise in anhydrous 1,4-dioxane (200 μL) while monitoring the pH. The resulting yellow solution was stirred for 30 min at 22 °C, and the solvent was removed by rotary evaporation (water bath: 30 °C). The residue was taken up in MeCN/Milli-Q water (1 mL, 1:1) and purified by RP-HPLC (C18 Phenomenex 40 min gradient, 30–50% MeCN/H₂O, 1% AcOH), and 34a/35a could be obtained as a white solid (12 mg, 11 μmol, 75%). LCMS: *m/z* = 1138.35 [M + H]⁺; *t*_R = 1.27 min. 34a/35a: ¹H NMR (500 MHz, DMSO-*d*₆): δ 8.39 (m, 3H), 8.16–7.99 (m, 3H), 7.45 (dd, *J* = 7.5, 1.6 Hz, 3H), 7.37–7.35 (m, 16H), 5.09 (s, *J* = 3.8 Hz, 4H), 3.22 (m, 16H), 2.94 (m, 4H), 2.77 (m, 4H), 2.59 (m, 10H), 2.27 (s, 9H), 2.20–2.19 (m, 9H), 1.16 (d, *J* = 5.6 Hz, 6H). ESI-HRMS: 34a/35a: C₅₈H₇₄N₈O₁₆²⁺ calcd [M + 2H]²⁺, 569.2605; measured [M + 2H]²⁺, 569.2586 (Δ = 1.9 ppm).

2,2'-(4,10-Bis((*S*)-1-((2,3-dihydroxybenzamido)ethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,7-diyl)diacetic Acid (34) and 2,2'-(7,10-Bis((*S*)-1-((2,3-dihydroxybenzamido)ethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecane-1,4-diyl)diacetic Acid (35). To a solution of 34a and 35a (12 mg, 11 μmol, 1.0 equiv) in anhydrous MeOH (0.5 mL) under an Ar atmosphere was added Pd/C (0.3 mg, 0.3 μmol, 0.17 equiv) in dry MeOH (0.5 mL). The reaction was continuously stirred under a H₂ atmosphere for 1.5 h at 25 °C. The reaction was filtered, and the solvent was removed under reduced pressure. The product mixture was purified via RP-HPLC (C18 Phenomenex, 40 min gradient, 10–30% MeCN/H₂O, 0.1% TFA), and 34/35 (2.1 mg, 2.7 μmol, 19%) could be obtained as white solids. 34/35: ¹H NMR (700 MHz, MeOH-*d*₄): δ 7.38–7.20 (m, 2H), 6.98–6.86 (m, 2H), 6.77–6.70 (m, 2H), 4.17–3.32 (m, 16H), 3.27–2.82 (m, 14H), 1.34–1.28 (m, 12H) ppm. ESI-HRMS: 34/35: C₃₆H₅₃N₈O₁₂⁺ calcd [M + H]⁺, 789.3785; measured [M + H]⁺, 789.3790 (Δ = 0.5 ppm).

Benzyl-2-(4,7,10-tris((*S*)-1-((2-aminoethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecan-1-yl)acetate (36). To a suspension of 31 (7 mg, 8 μmol, 1.0 equiv) and K₂CO₃ (5 mg, 36 μmol, 4.4 equiv) in MeCN (0.3 mL) was added *o*-benzyl bromoacetate (12 μL, 18 μmol, 2.2 equiv) in MeCN (0.2 mL). The reaction was stirred for 1 h at 22 °C. After completion, the

reaction was filtered and concentrated to dryness under reduced pressure. The residue was taken up in DCM (0.75 mL), and TFA (0.25 mL) was added at 0 °C. The reaction was stirred for 1 h at 22 °C, then the solvent was removed by rotary evaporation, and **36** could be obtained as a crude, white solid (1.7 mg, 3 μmol, 32%). ESI-HRMS: **36**: C₃₂H₅₉N₁₀O₅⁺ calcd [M + H]⁺, 663.4670; measured [M + H]⁺, 663.4665 (Δ = 0.5 ppm).

2-(4,7,10-Tris((S)-1-((2-aminoethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (37a). To a solution of **36** (6.4 mg, 10 μmol, 1.0 equiv) in dry MeOH (0.5 mL) under an argon atmosphere was added Pd/C (0.2 mg, 1.7 μmol, 0.17 equiv) in anhydrous, degassed MeOH (0.5 mL). The reaction was continuously stirred under a H₂ atmosphere for 1 h at 22 °C. The suspension was filtered, and product **37a** was obtained after concentration by rotary evaporation (6 mg, 10 μM, quant.) and was directly used in the next step without further purification. ESI-HRMS: **37a**: C₂₅H₅₃N₁₀O₅⁺ calcd [M + H]⁺, 573.4202; measured [M + H]⁺, 573.4199 (Δ = 0.3 ppm).

2-(4,7,10-Tris((S)-1-((2-(2,3-bis(benzyloxy)benzamido)ethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (37b). To a solution of **2** (6 mg, 11 μmol, 3.3 equiv) in DCM (200 μL) and DMF (50 μL) was added oxalylchloride (3 μL, 35 μmol, 6.6 equiv) at 0 °C, and the reaction was continuously stirred at 22 °C for 1 h. The formation of the acid chloride was monitored as previously described. After removal of the solvent, the acid chloride was dried under high vacuum for a minimum of 1 h. A solution of the amine **37a** (3 mg, 5 μmol, 1.0 equiv) in KHCO₃ (1 M in Milli-Q water, 0.5 mL) was cooled to 0 °C before the addition of acid chloride in 1,4-dioxane (0.1 mL), while the pH value was monitored closely. The obtained yellow solution was continuously stirred for 30 min at 22 °C and was concentrated under reduced pressure. Compound **37b** was HPLC-purified (C18 Phenomenex, 40 min gradient, 40–70% MeCN/H₂O, 1% AcOH) and white solid **37b** could be obtained (2.5 mg, 2.03 μmol, 19%). ¹H NMR (500 MHz, MeCN-*d*₃): δ 8.08 (s, 2H), 7.84–7.77 (br s, 2H), 7.77–7.73 (br s, 1H), 7.67–7.59 (br s, 3H), 7.54 (m, 3H), 7.30 (m, 6H), 3.51–3.46 (br s, 2H), 3.45–3.33 (m, 10H), 3.26–3.03 (m, 12H), 2.90–2.77 (br s, 3H), 2.67–2.57 (br s, 8H), 2.26 (s, 9H), 2.24 (s, 3H), 2.23 ppm (s, 6H). ¹³C NMR (176 MHz, MeCN-*d*₃): δ 171.8, 169.8, 169.7, 169.5, 169.4, 166.3, 166.3, 163.0, 144.4, 141.6, 141.6, 140.8, 131.9, 131.7, 127.6, 127.5, 127.4, 127.3, 126.8, 126.6, 62.4, 62.2, 59.2, 57.9, 54.5, 52.8, 51.7, 49.5, 41.3, 40.6, 39.9, 39.7, 21.0, 20.9, 20.9, 20.8 ppm.

2-(4,7,10-Tris((S)-1-((2-(2,3-dihydroxybenzamido)ethyl)amino)-1-oxopropan-2-yl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic Acid (37). To a solution of **37b** (2.5 mg, 2.03 μmol, 1.0 equiv) in dry MeOH (0.8 mL), DIPEA (0.2 mL) was added, and the reaction was continuously stirred for 2 h at 22 °C. The mixture was filtrated over a syringe filter, and the eluate was HPLC-purified (C18 Phenomenex, 40 min gradient, 5–35% MeCN/H₂O, 0.1% TFA). Product-containing fractions were identified by LCMS and lyophilized to yield product **37** (0.9 mg, 0.9 μmol, 56%) as a white solid. LCMS: *m/z* = 491.24 [M/2 + H]⁺; *t_R* = 0.86 min. ¹H NMR (500 MHz, DMSO-*d*₆): δ 8.22 (m, 2H), 7.60–7.31 (m, 4H), 6.86 (m, 2H), 6.66–6.56 (m, 6H), 3.41–3.36 (m, 10H), 3.17 (m, 10H), 2.91–2.84 (m, 10H), 2.65 (m, 10H), 1.19 (d, *J* = 6.4 Hz, 9H) ppm. ESI-HRMS: C₄₆H₆₆N₁₀O₁₄²⁺ calcd [M + 2H]²⁺, 491.2410; measured [M + 2H]²⁺, 491.2376 (Δ = 3.4 ppm).

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.jmedchem.1c01054>.

Chemical synthesis, biological experiments, radiochemical procedures, animal experiments, and assay tree for compound design and selection (PDF)

Accumulation of [⁶⁸Ga]**7** at the infection site (ZIP)

Accumulation of [⁶⁸Ga]**15** at the infection site (ZIP)

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Funding

The presented work was supported by a “Kekulé-Stipendium” of the “Fonds der chemischen Industrie (VCI)”, as well as with a grant from the Joint Programming Initiative on Antimicrobial Resistance (JPI AMR, grant number: 01KI1825).

Notes

The authors declare no competing financial interest. All animal experiments were conducted according to the German animal welfare law (animal experiment application no. 15-2418), as well as the guide lines of the European parliament in order to protect the animals used for scientific studies (2010/63/EU).

■ ACKNOWLEDGMENTS

We thank Anja Sanders, Petra Felsch, Nele Hermann, and Ayliana Glasenapp for their help with animal experiments. We also thank Dr. Annika Heß for preparation of the cryo-sections, and Zekiye Korkmaz for her support with bacterial cultures, as well as Dr. Kevin Ferreira for his support on DOTAM synthesis. Furthermore, we thank Ulrike Beutling for the measurement of HRMS samples and Christel Kakoschke for the measurement of NMR samples.

■ ABBREVIATIONS

BCN-DOTA, 2,2',2''-(10-(4-(((1R,8S,9s)-bicyclo[6.1.0]-non-4-yn-9-ylmethoxy)carbonyl)amino)ethyl)amino)-1-car-

boxy-4-oxobutyl)-1,4,7,10-tetraazacyclododecane-1,4,7-triyl)-triacetic acid; DOTA, 2,2',2'',2'''-(1,4,7,10-tetraazacyclododecane-1,4,7,10-tetrayl)tetraacetic acid; DOTAM, 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic amide; ENT, enterobactin; PYO, pyoverdine; RCP, radiochemical purity; RCY, radiochemical yield; SPAAC, strain-promoted azide-alkyne cycloaddition

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